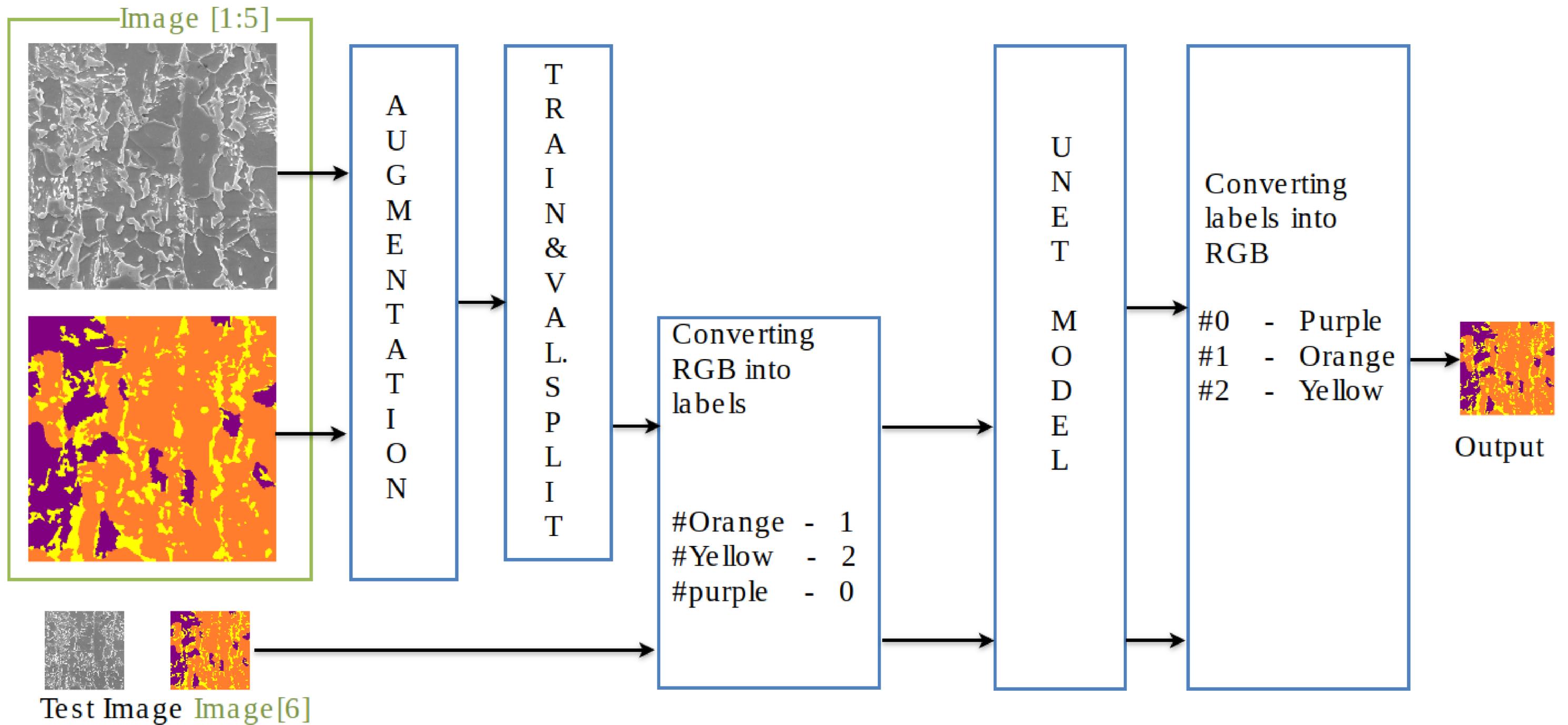


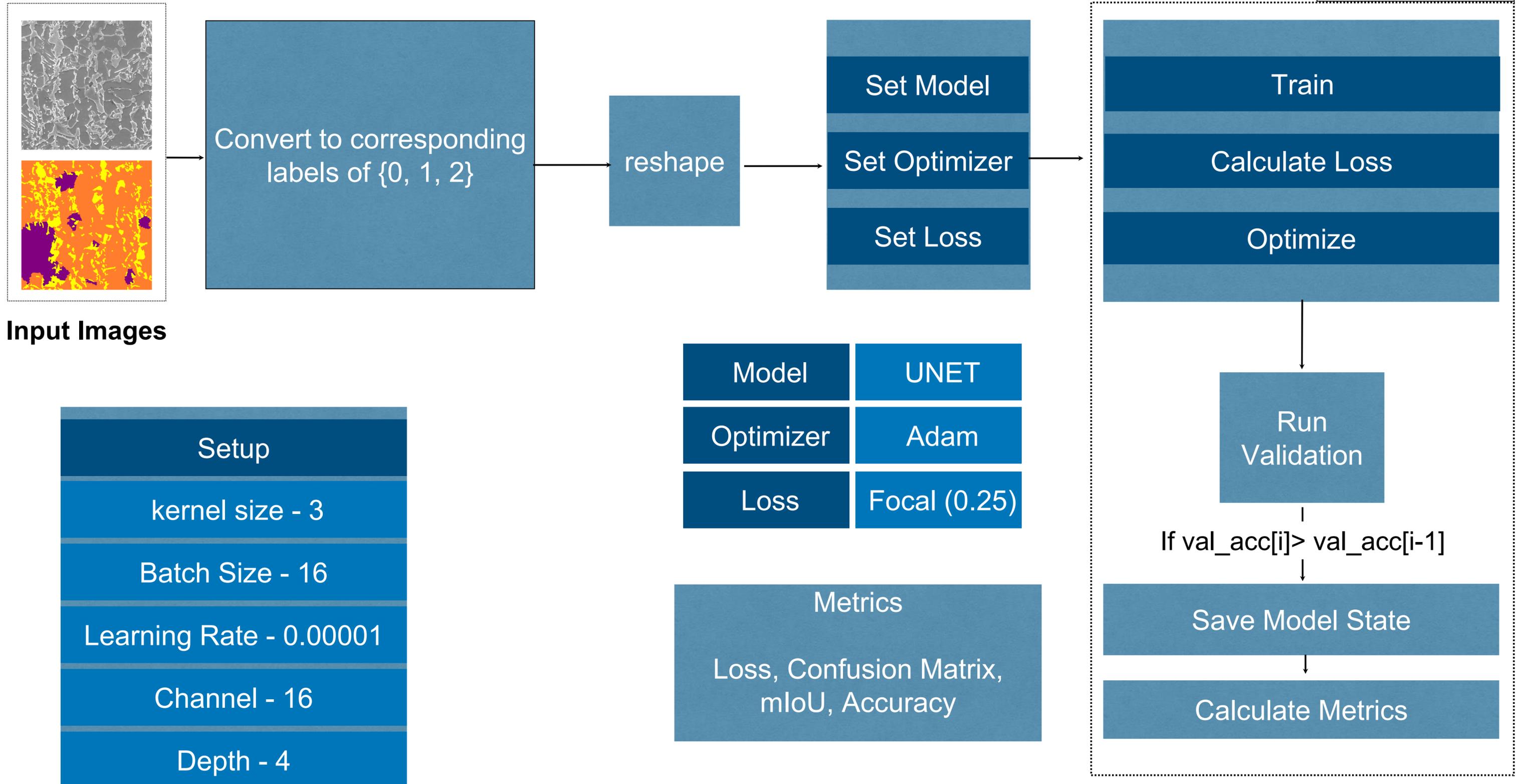
Steel Segmentation

2023 Apr 12

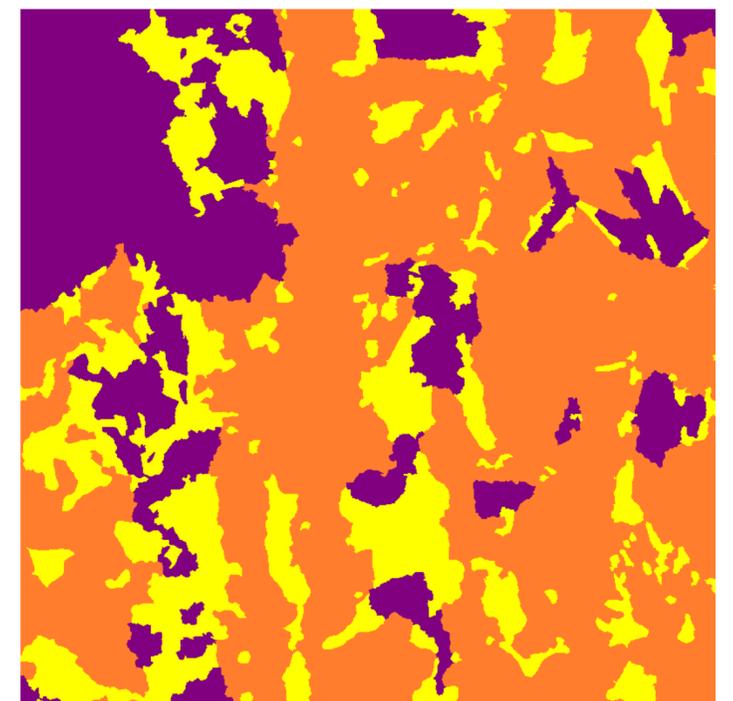
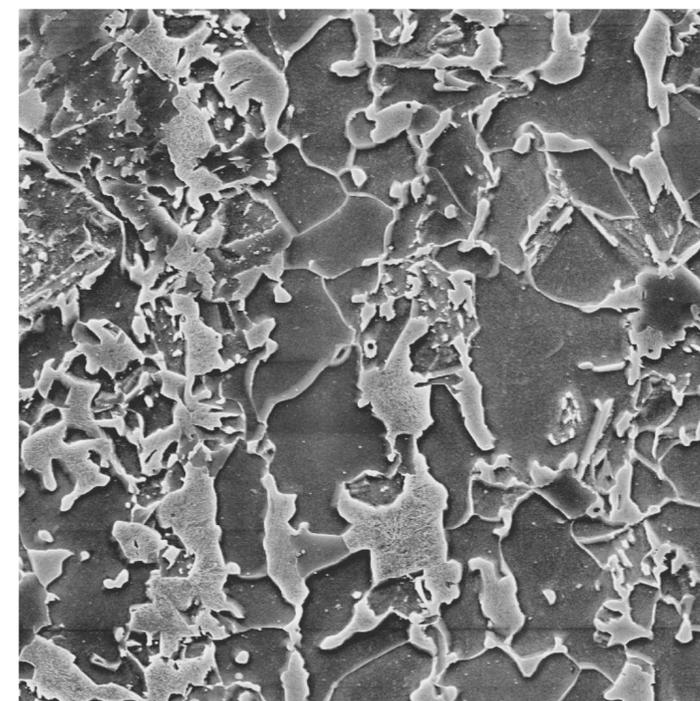
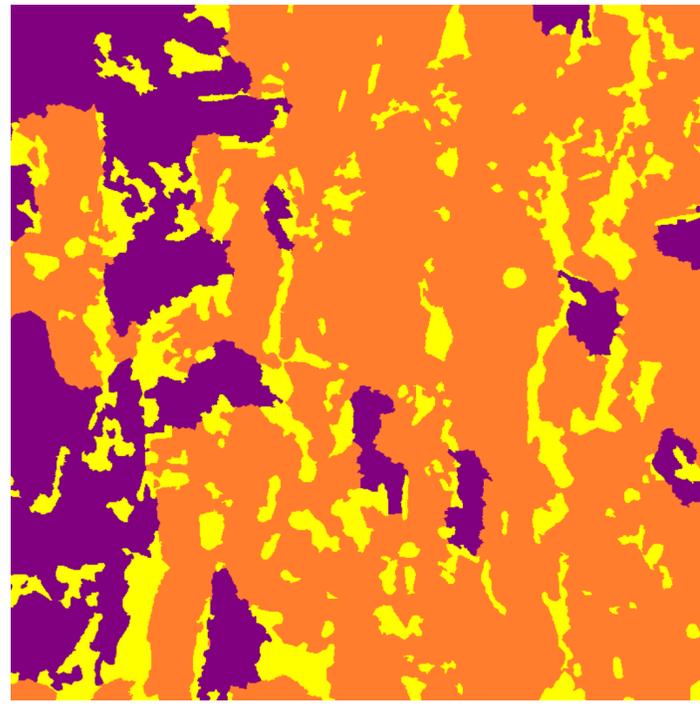
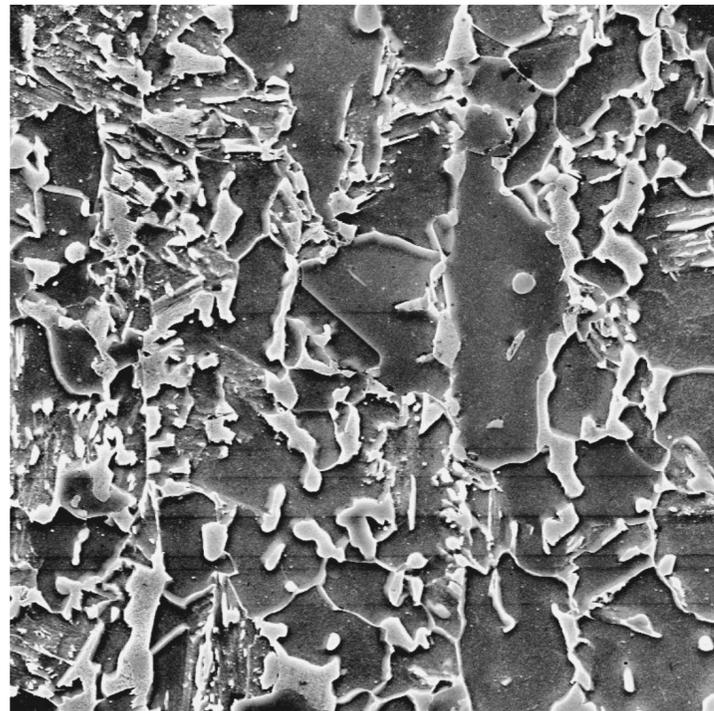
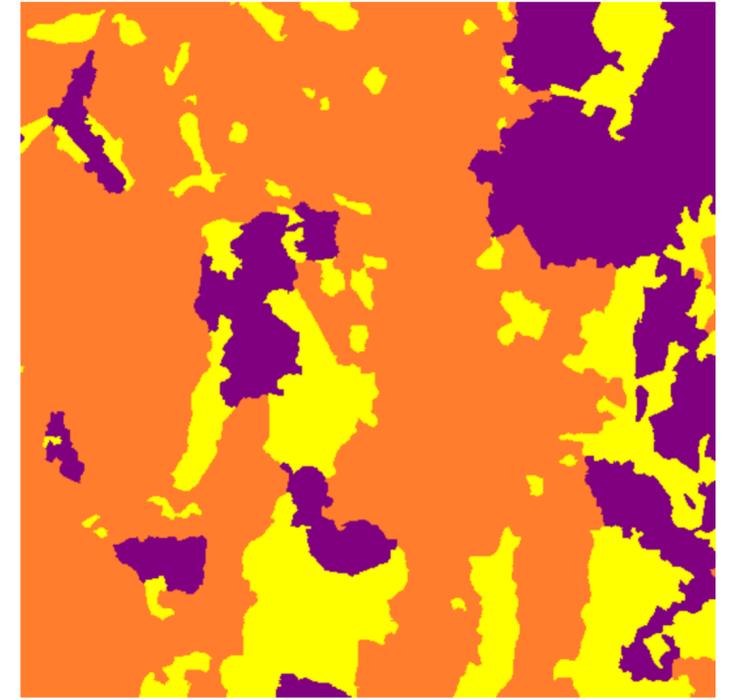
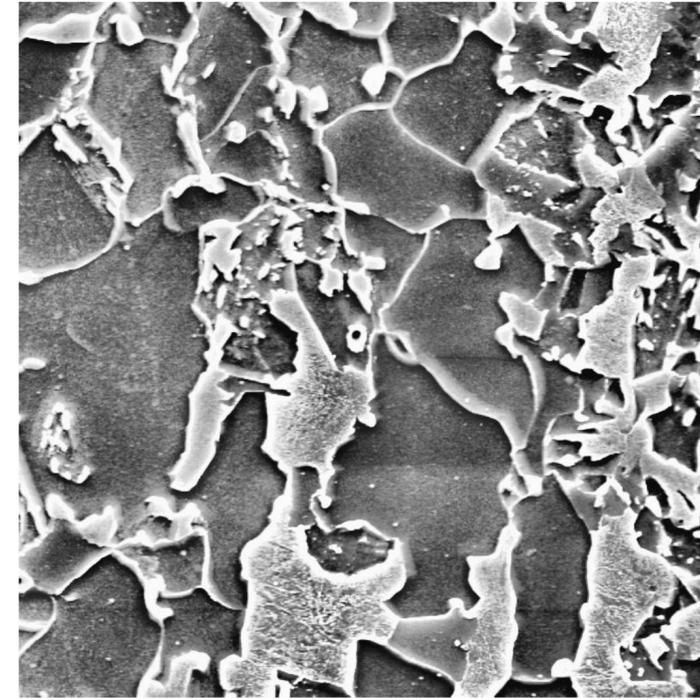
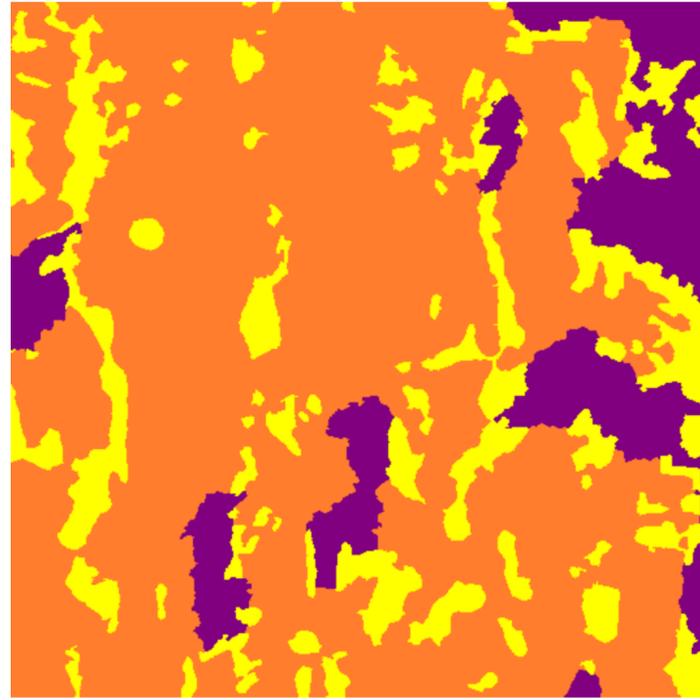
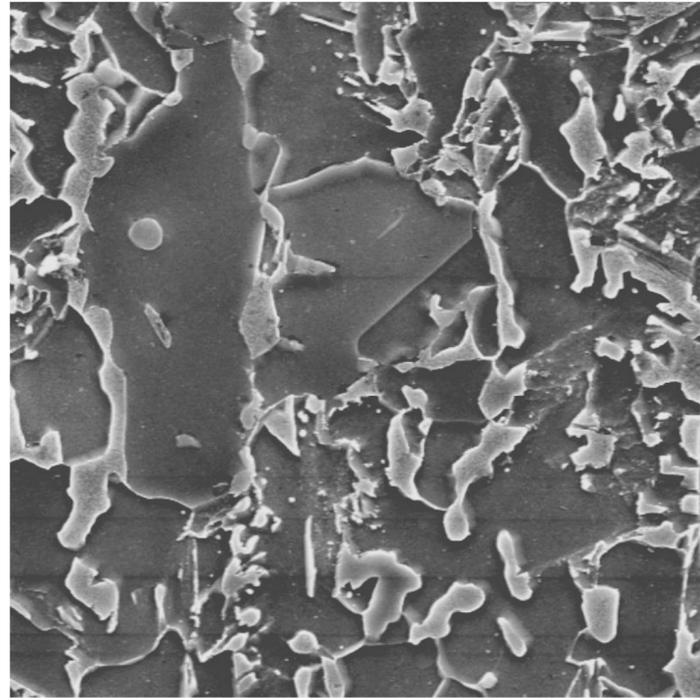
Rundown

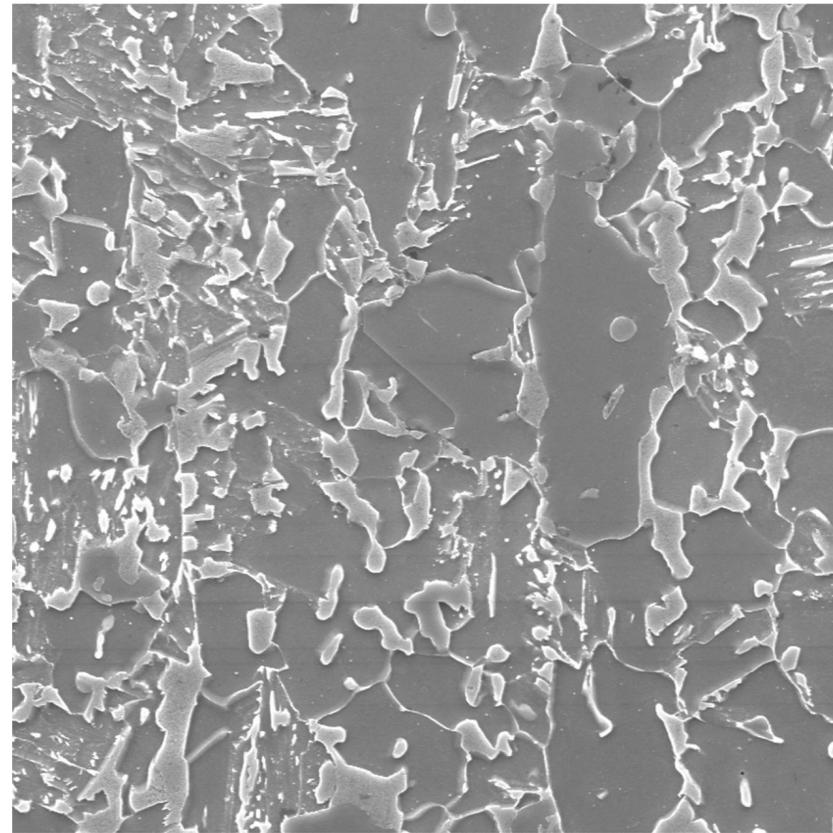


Model Outlook

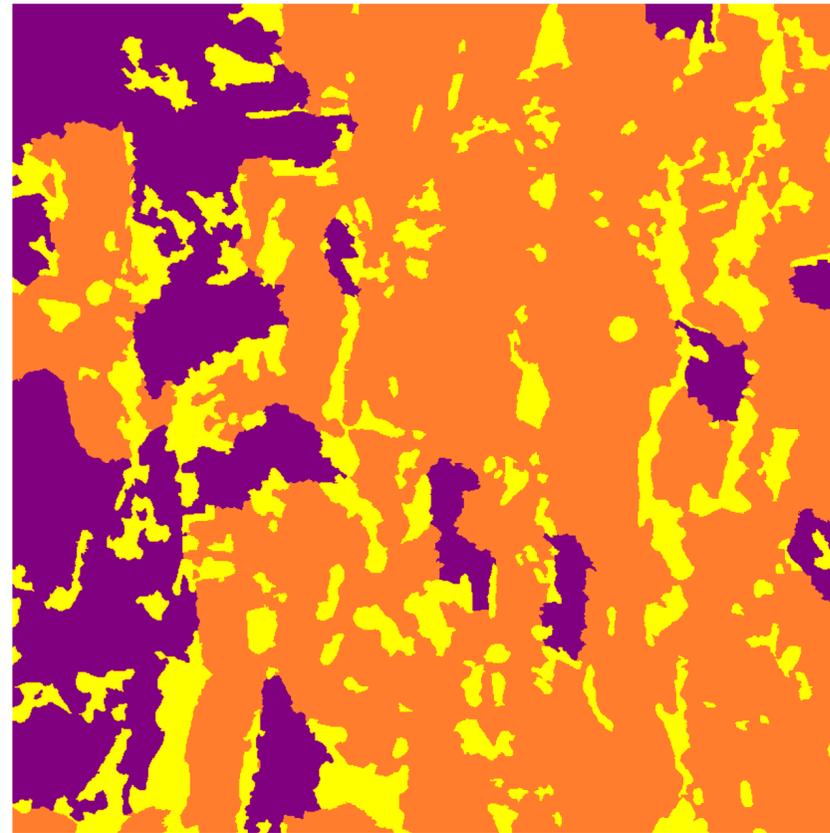


Sample Augmented Images



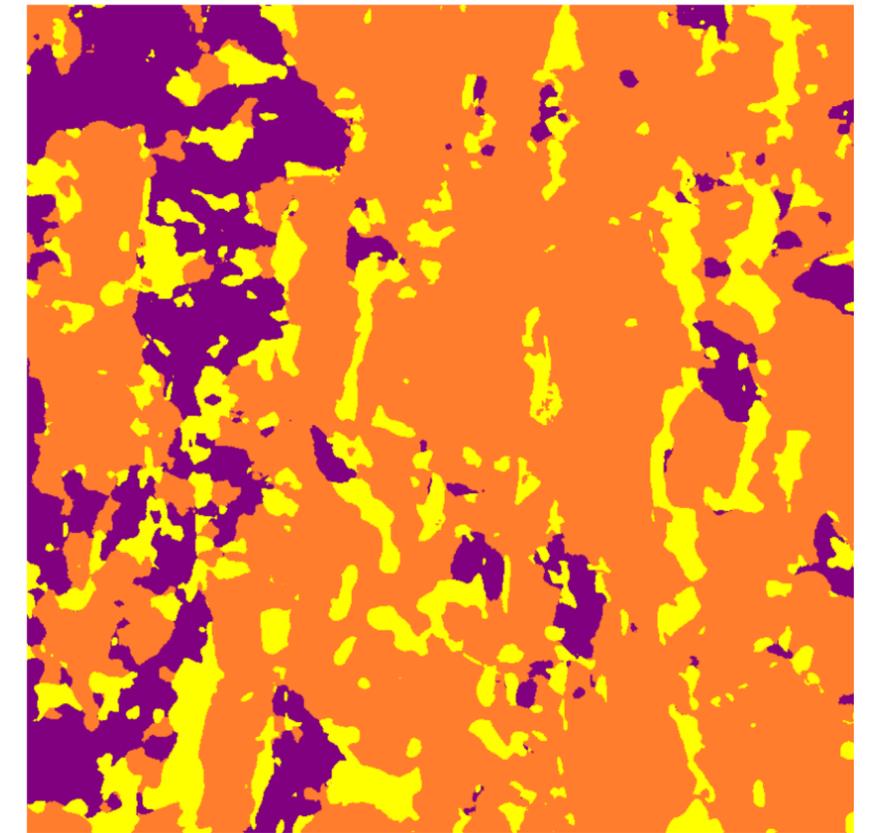


Original



Label

Test Image - 6.bmp



Prediction



Validation mIOU - 0.4684
Validation Acc - 95.31
Test Accuracy - 86.98
Dice Coefficient - 0.8509
Training mIOU -
Training Accuracy- 91.68

Siren

None

	Avg (10)	Avg (8)	(1)	(1)	(1)
	x3000	x5000	test1 A type	test2 D3 type	test3 H2 type
Current Model	86.12 (85.3)	89.77 (89.18)	74.87 (75.05)	40.02 (42.61)	69.8 (70.89)
Prev. Model	75.81	79.29	74.83	55.71	67.52

Accuracy Percentage (Old Acc with black bar)

Epochs - 200

Train Image Size - 800x800

Test Image Size - 1280x1024

Siren

None

	Avg (10)	Avg (8)	(1)	(1)	(1)
	x3000	x5000	test1 A type	test2 D3 type	test3 H2 type
Current Model	0.8487 (0.8405)	0.8852 (0.8793)	0.7383 (0.7380)	0.3998 (0.4236)	0.6955 (0.6964)
Prev. Model	0.7514	0.7845	0.7324	0.5944	0.6252

Dice Coefficient (with black bar)

Epochs - 200

Train Image Size - 800x800

Test Image Size - 1280x1024

Siren

None

	Avg (10)	Avg (8)	(1)	(1)	(1)
	x3000	x5000	test1 A type	test2 D3 type	test3 H2 type
Current Model	86.12 (85.3)	89.77 (89.18)	74.87 (75.05)	40.02 (42.61)	69.8 (70.89)
Yellow Accuracy	63.72	66.22	47.56	60.69	72.51
Orange Accuracy	96.44	97.78	90.92	67.79	90.25
Purple Accuracy	31.28	34.78	58.72	33.98	24.6

Epochs - 200
Train Image Size - 800x800
Test Image Size - 1280x1024

(Old Acc with black bar)

Inference Images

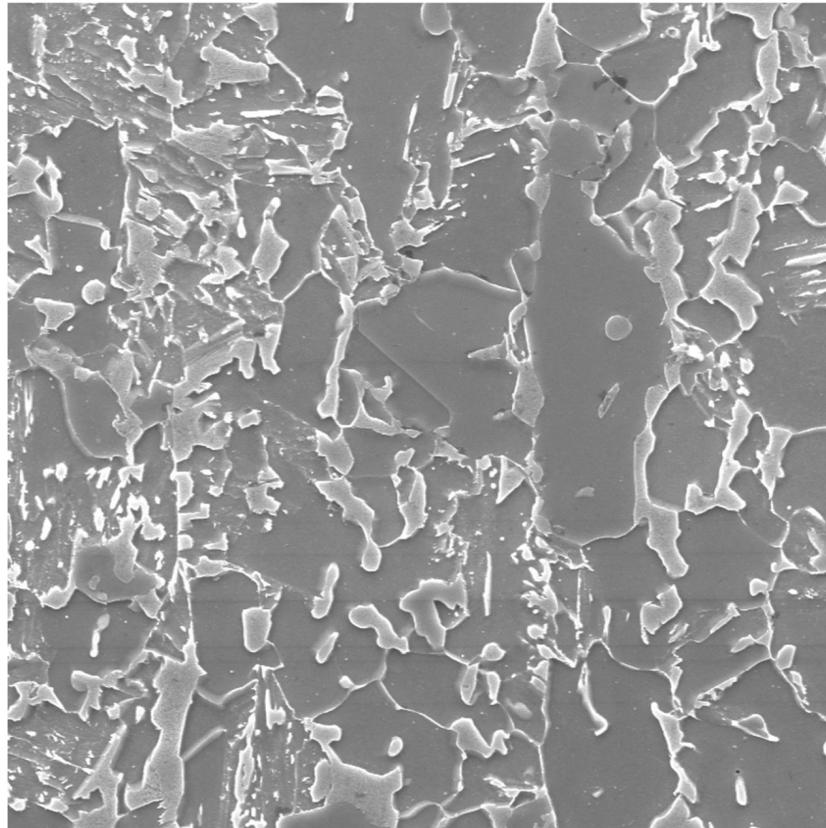
Test Image

image 6.bmp

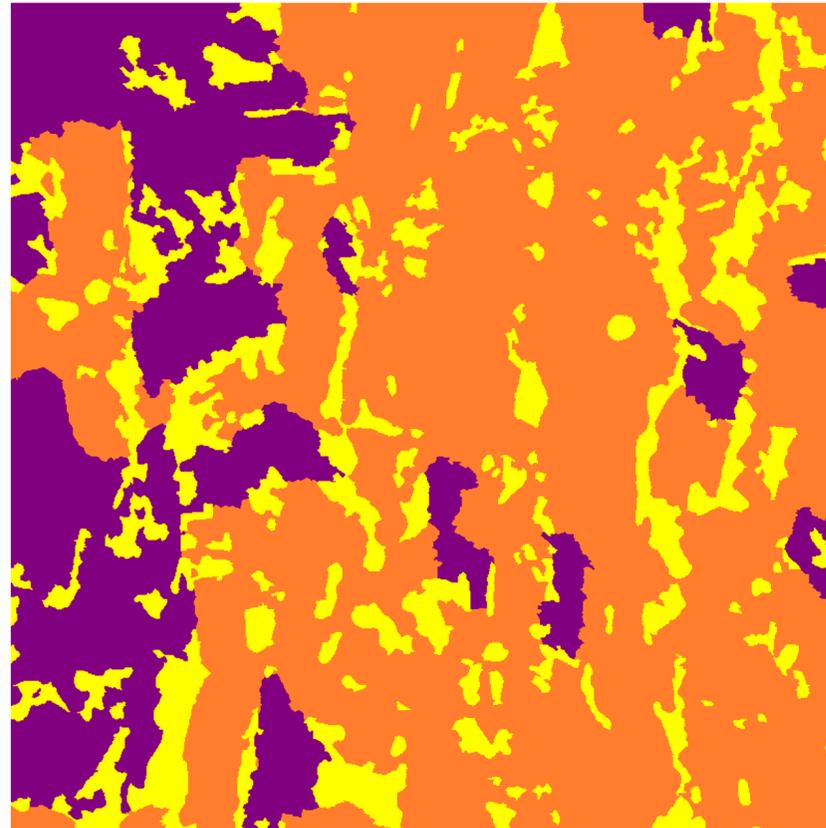
Siren

None

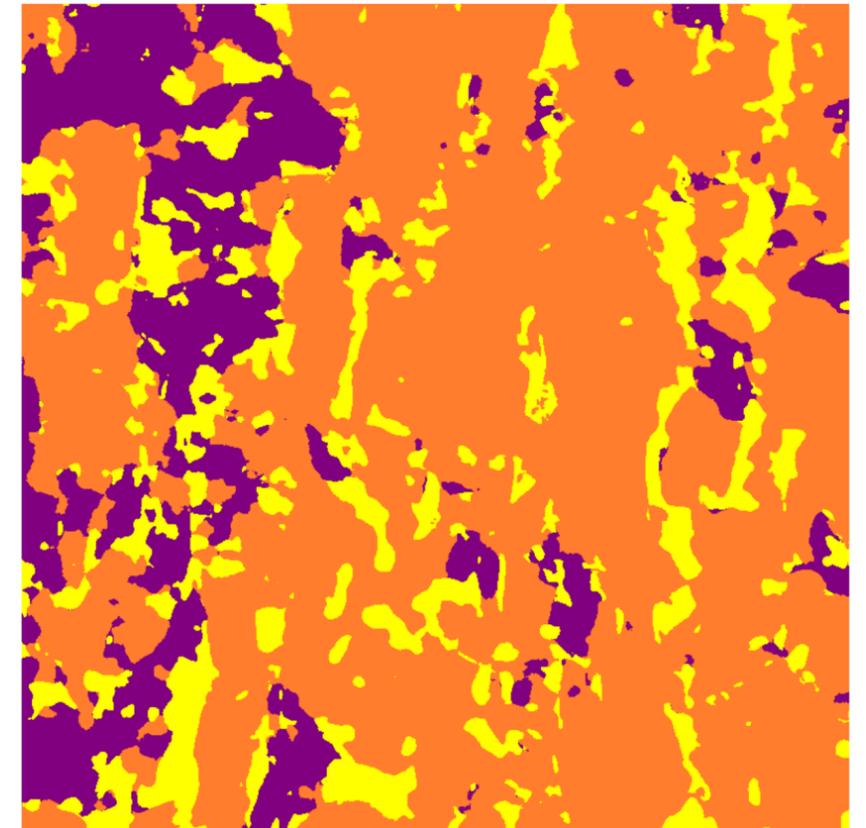
Original



Label



Prediction



Accuracy - 86.98

Inference Images

x3000

Siren

image 4.bmp

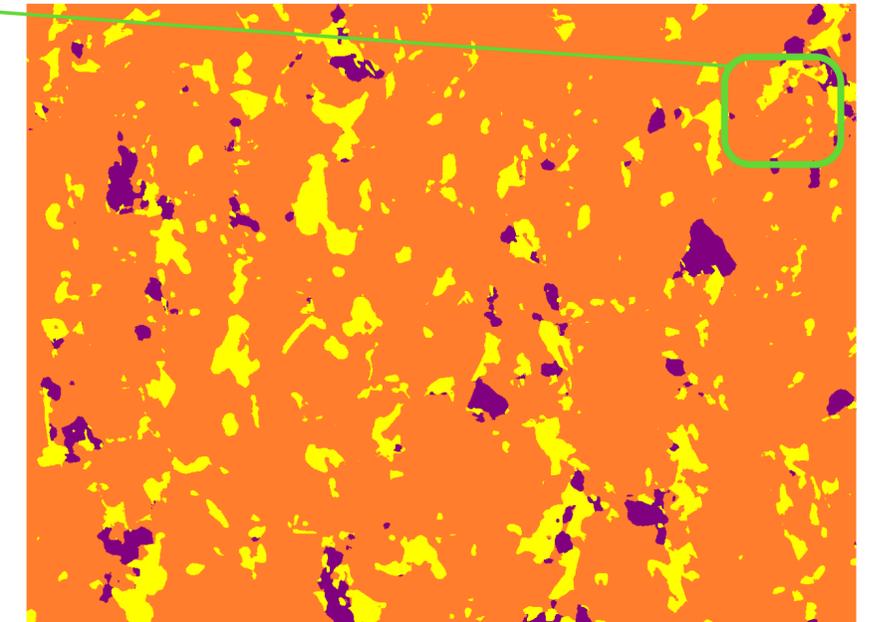
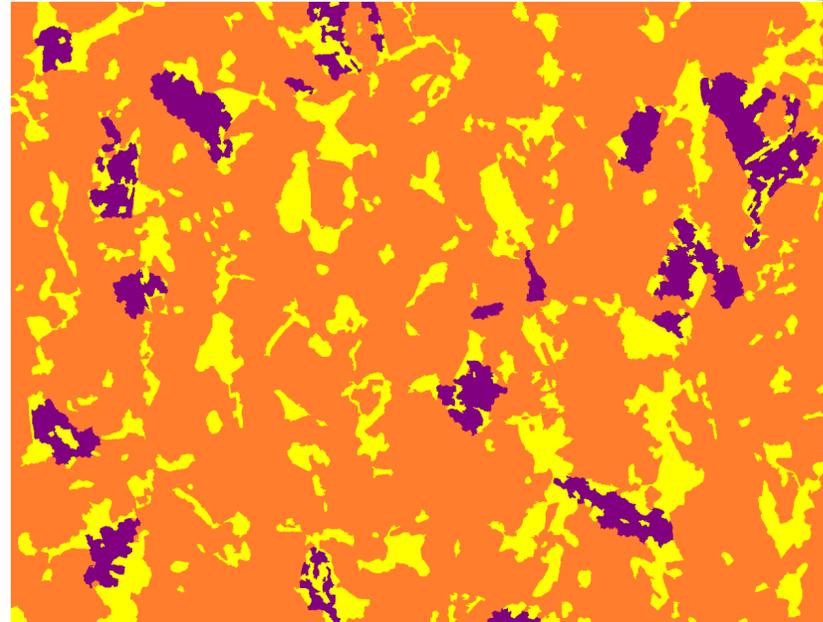
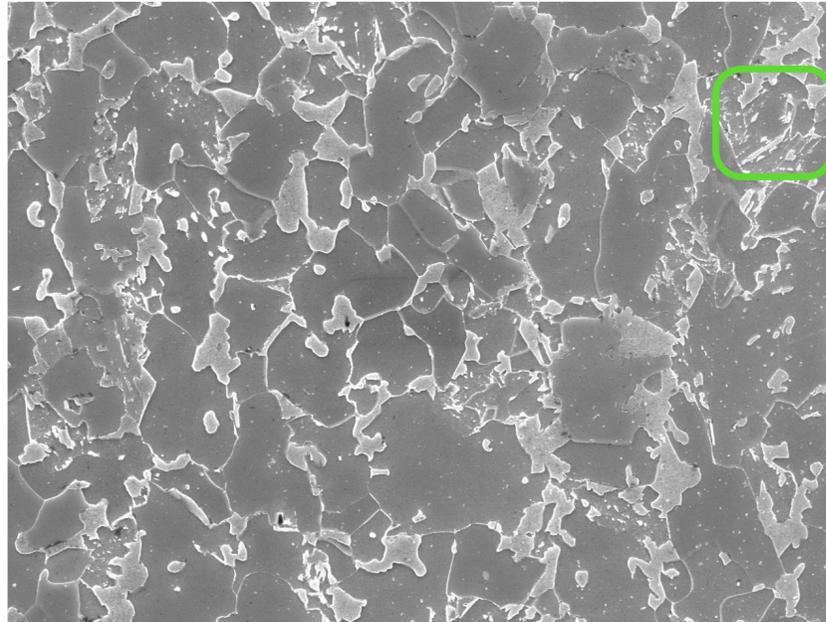
None

Original

Label

Prediction

Finer Detailed structures are ignored



Accuracy - 86.4 (With Black Bar - 86.1)

60.7

97.55

27.11

Inference Images

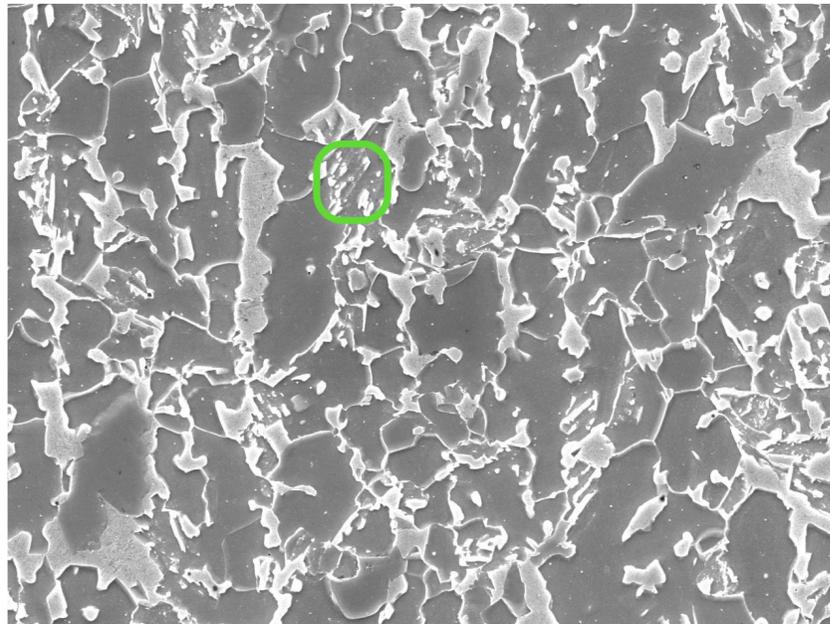
x3000

Siren

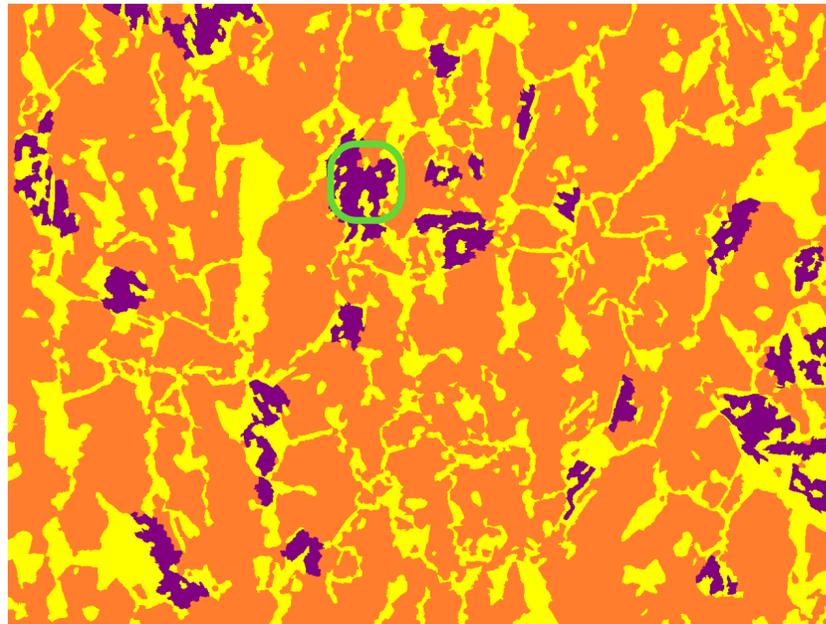
image 6.bmp

None

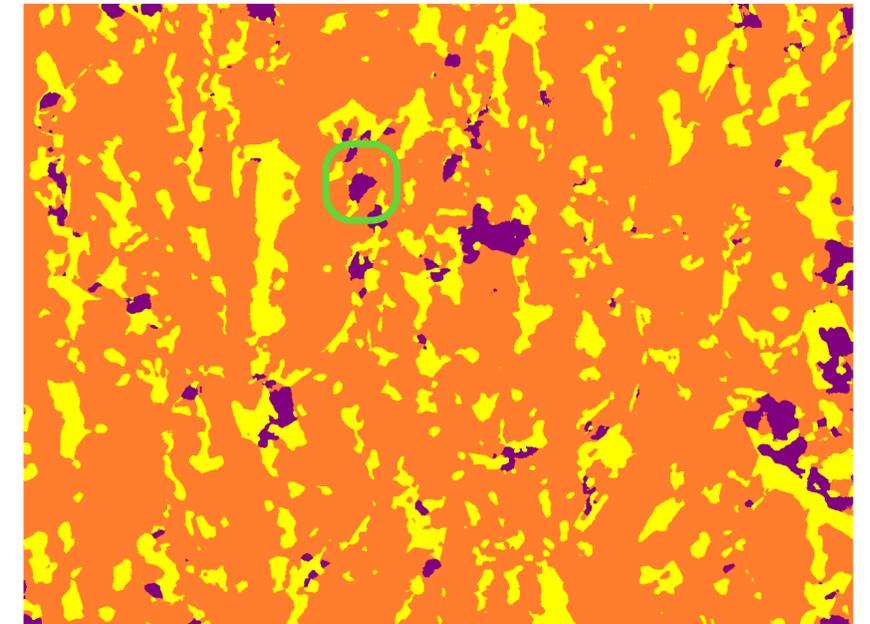
Original



Label



Prediction



Accuracy - 85.9 (With Black Bar - 85.8)

70.87

97.1

27.49

Inference Images

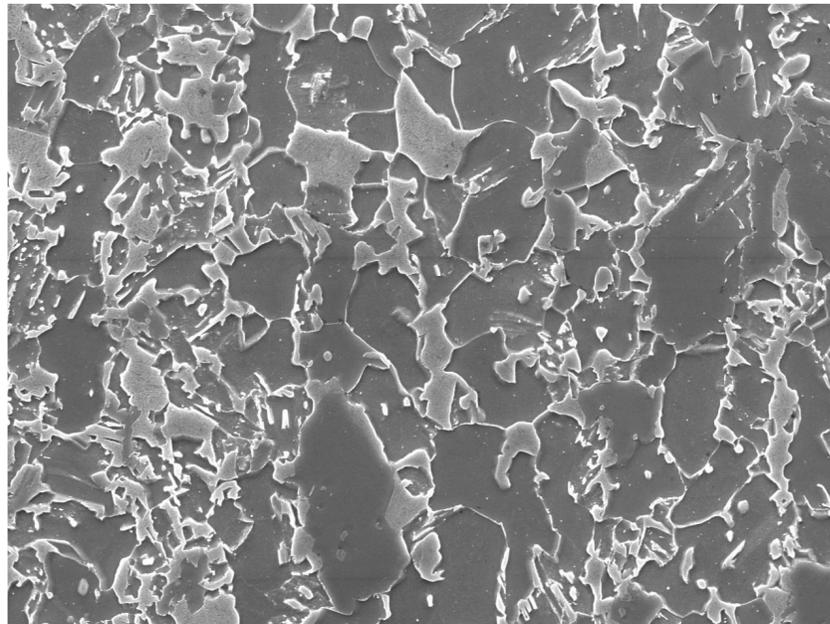
x3000

Siren

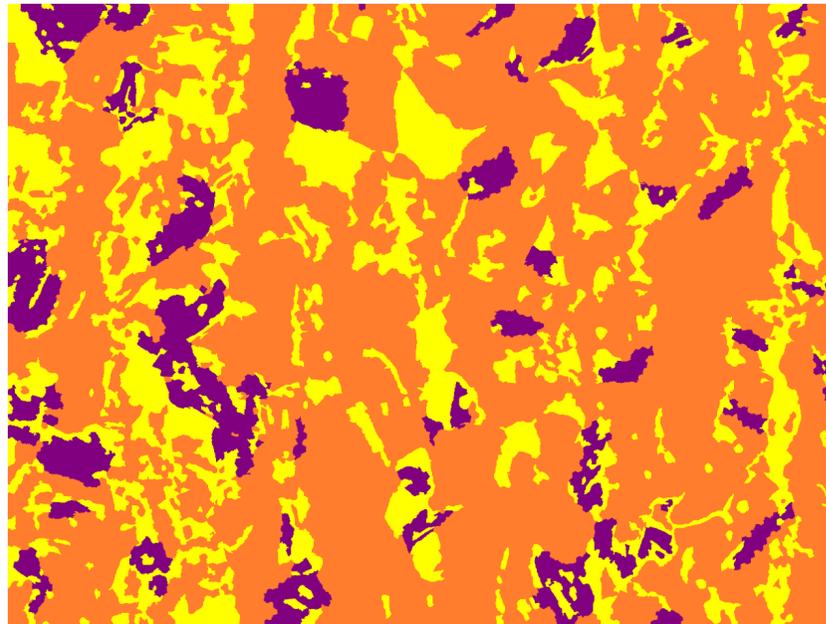
image 2.bmp

None

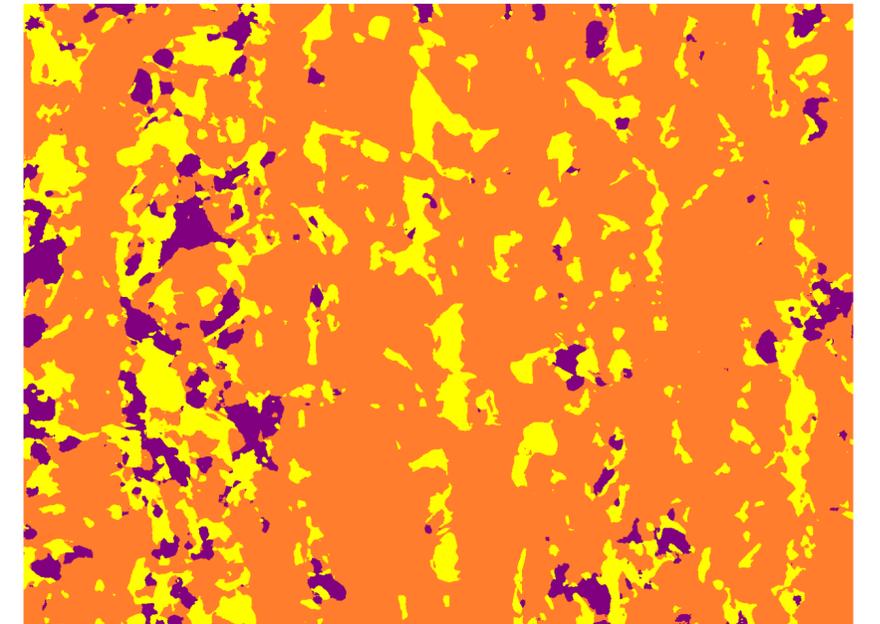
Original



Label



Prediction



Accuracy - 81.3 (With Black Bar - 81.1)

Inference Images

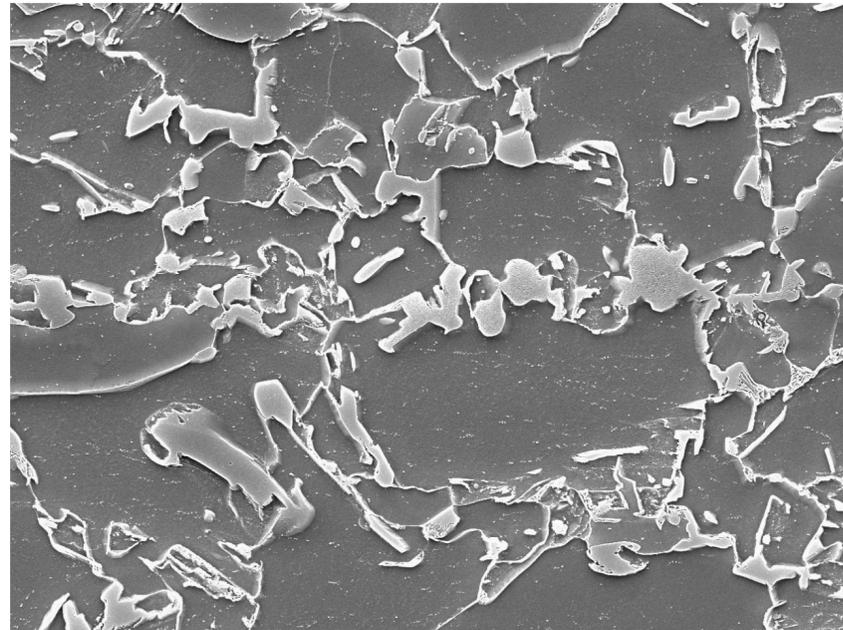
x5000

Siren

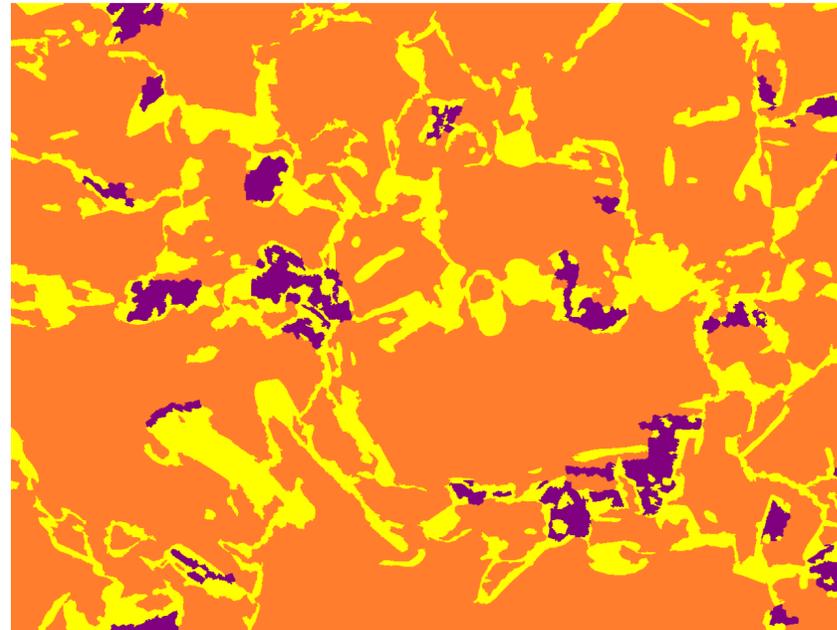
image 2.bmp

None

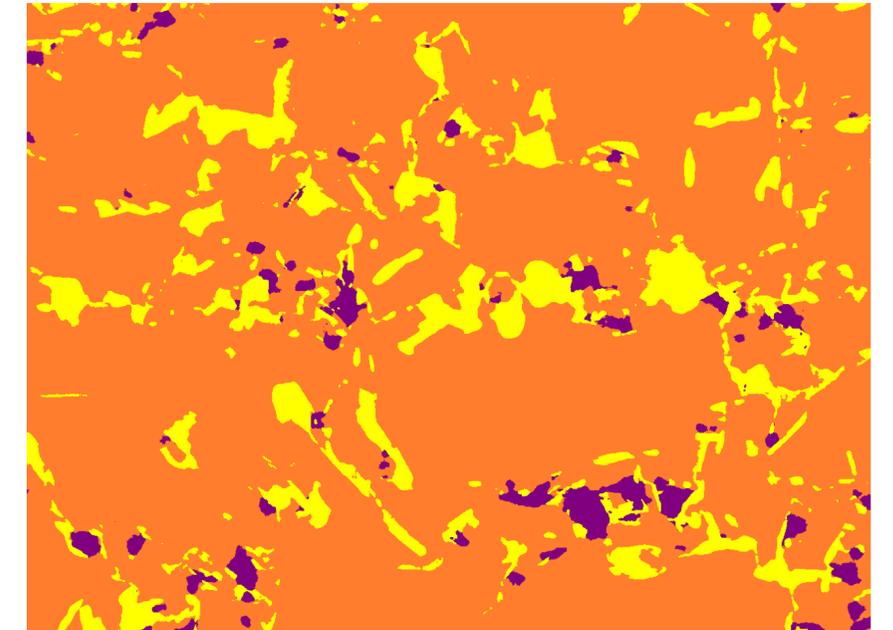
Original



Label



Prediction



Accuracy - 88.3 (With Black Bar - 85.3)

68.9

93.75

27.52

Inference Images

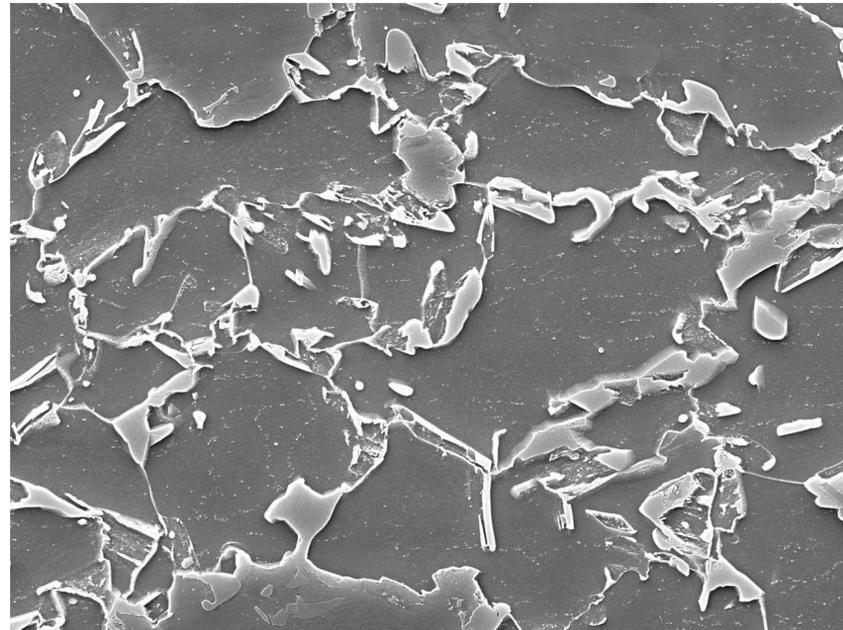
x5000

Siren

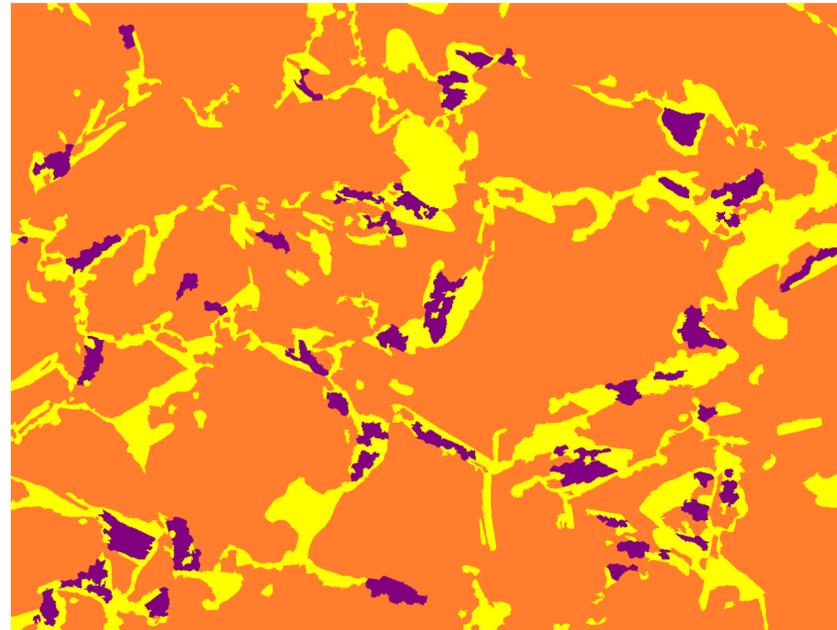
image 1.bmp

None

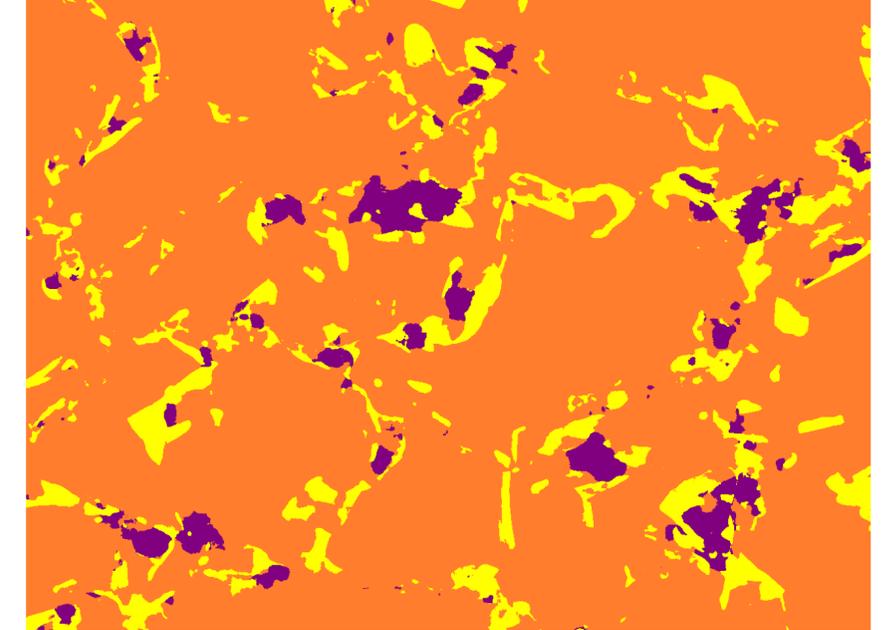
Original



Label



Prediction



Accuracy - 88.5 (With Black Bar - 88.3)

61.88

97.23

39.87

Inference Images

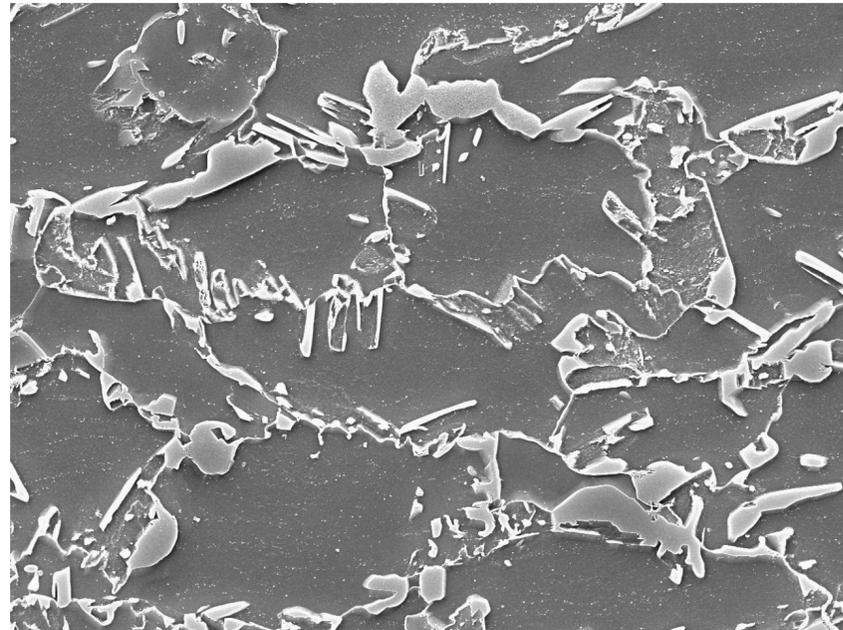
x5000

Siren

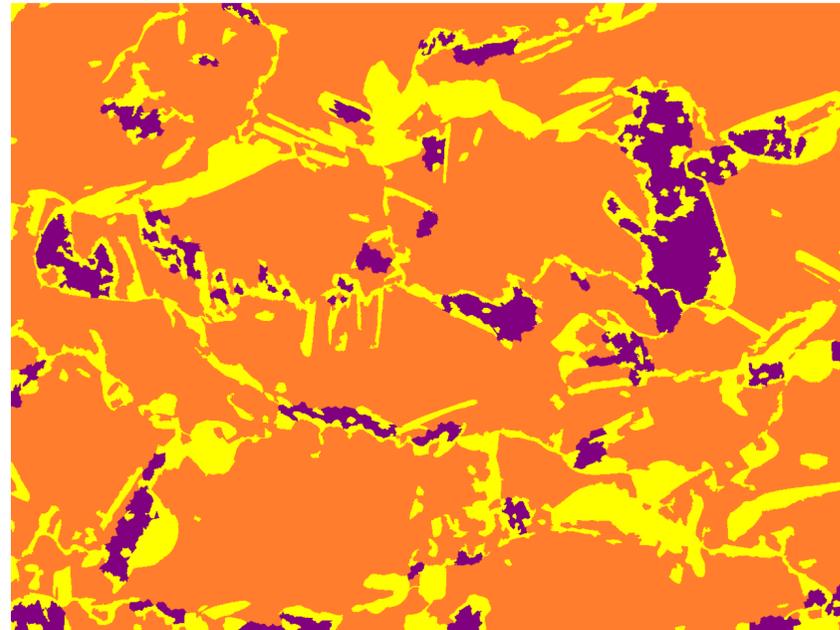
image 3.bmp

None

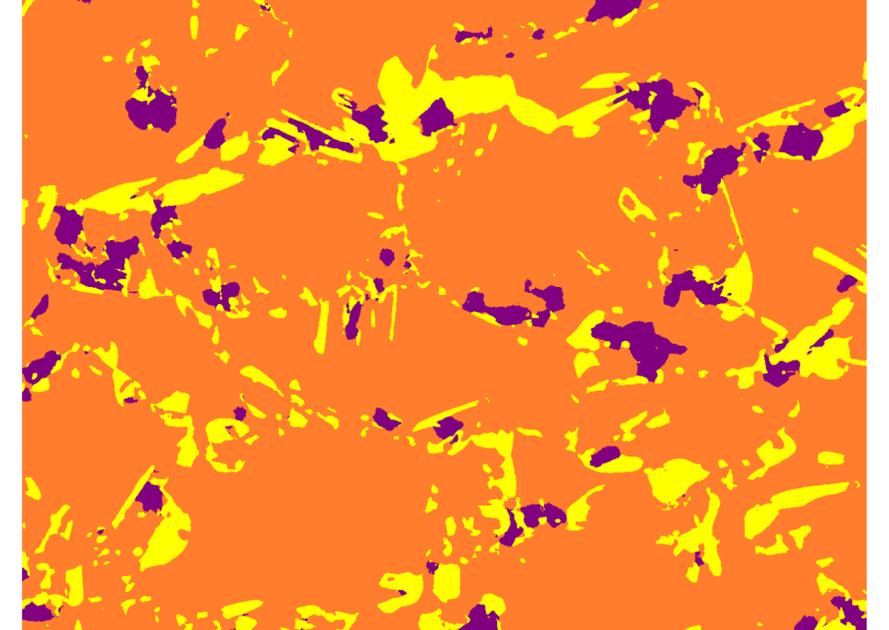
Original



Label



Prediction



Accuracy - 86.5 (With Black Bar - 82.1)

65.53

97.39

35.72

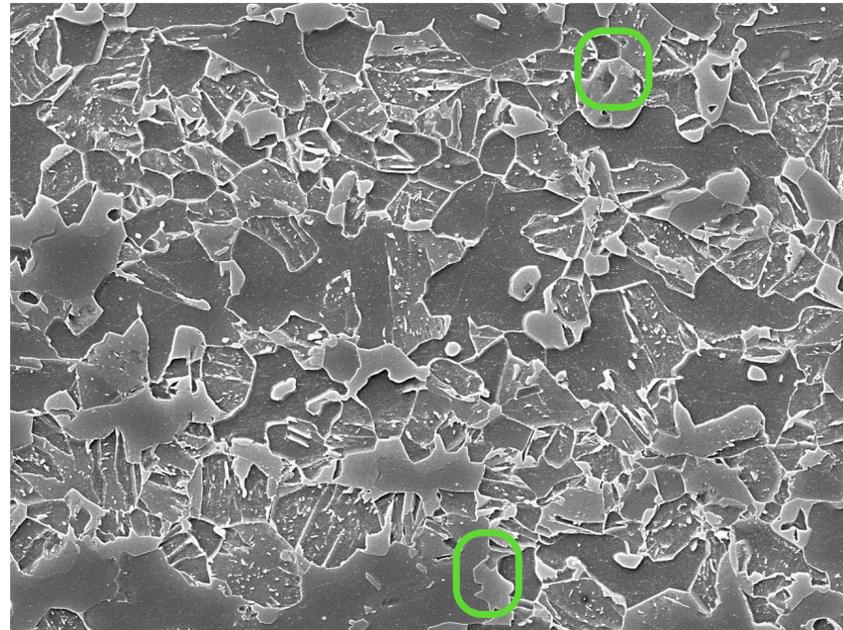
Inference Images

test1 A type

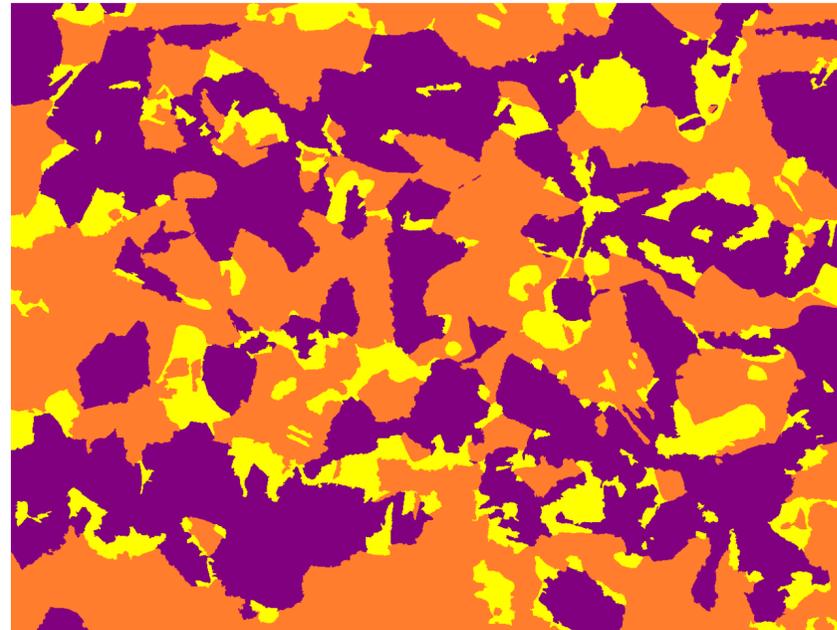
Siren

None

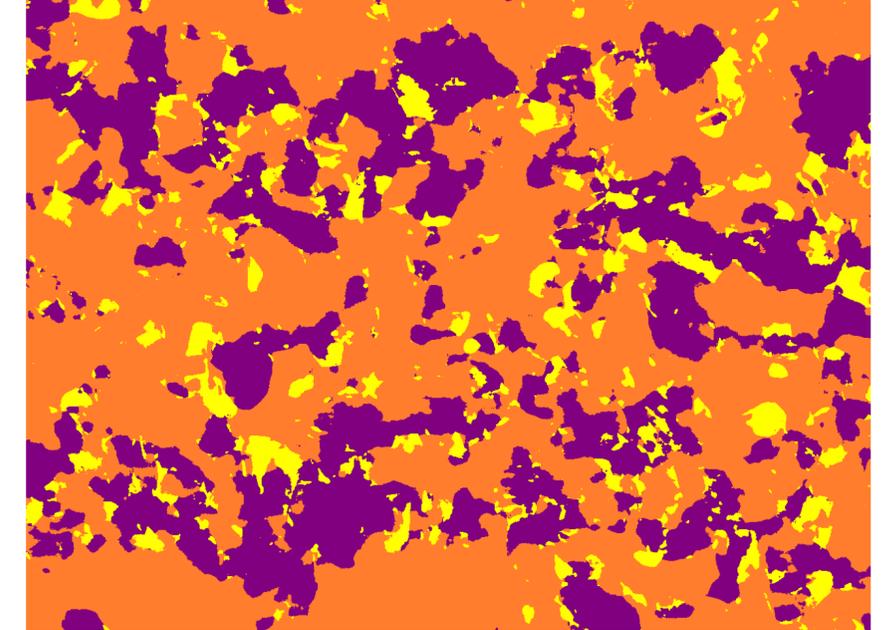
Original



Label



Prediction



Similar structure but look different

Accuracy - 74.8 (With Black Bar - 75.05)

52.56

90.92

58.72

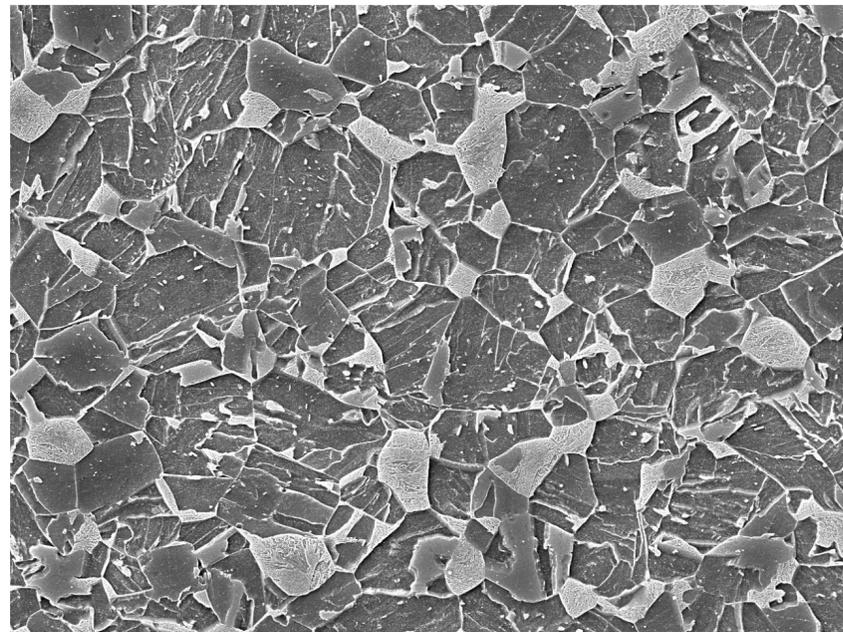
Inference Images

test2 D3 type

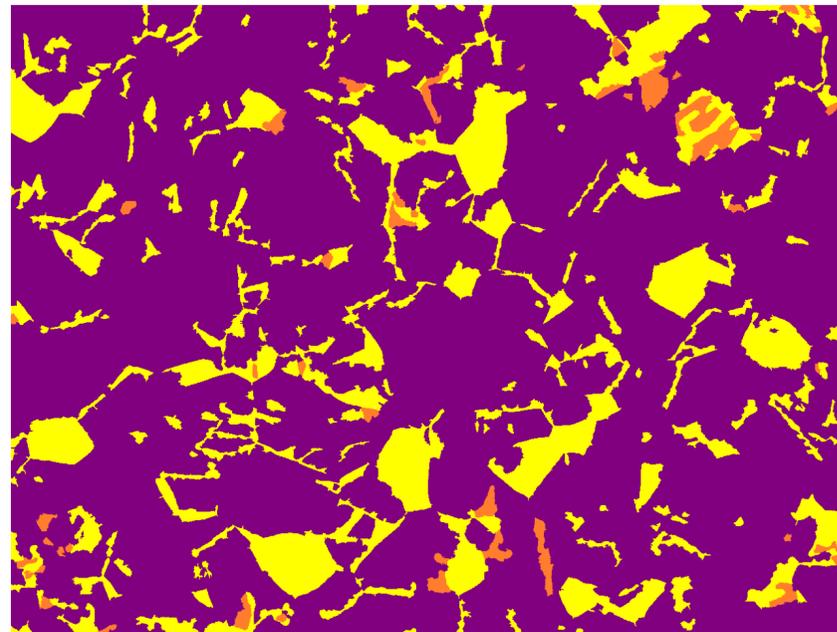
Siren

None

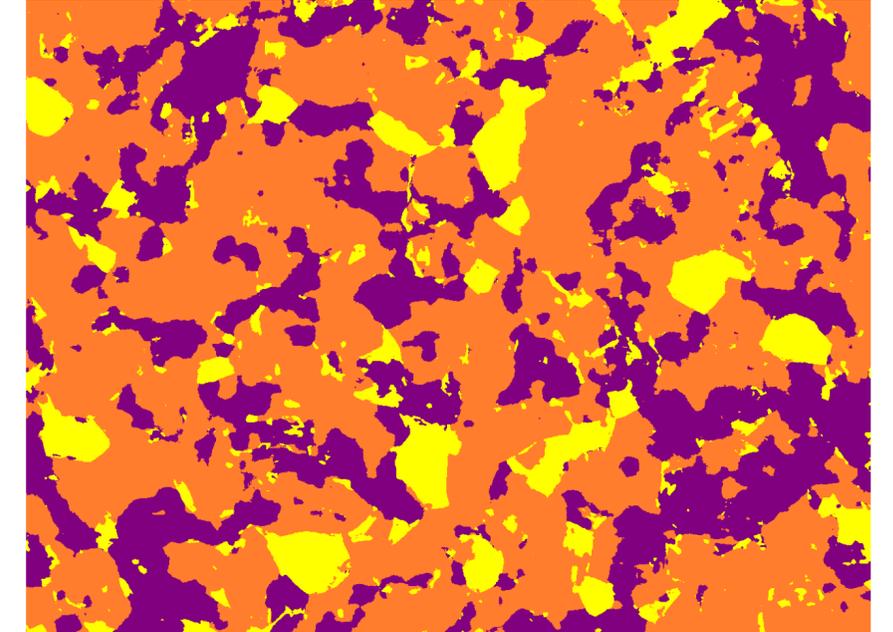
Original



Label



Prediction



The composition of this Image varies a lot from the trained images

Accuracy - 40.2 (With Black Bar - 42.61)



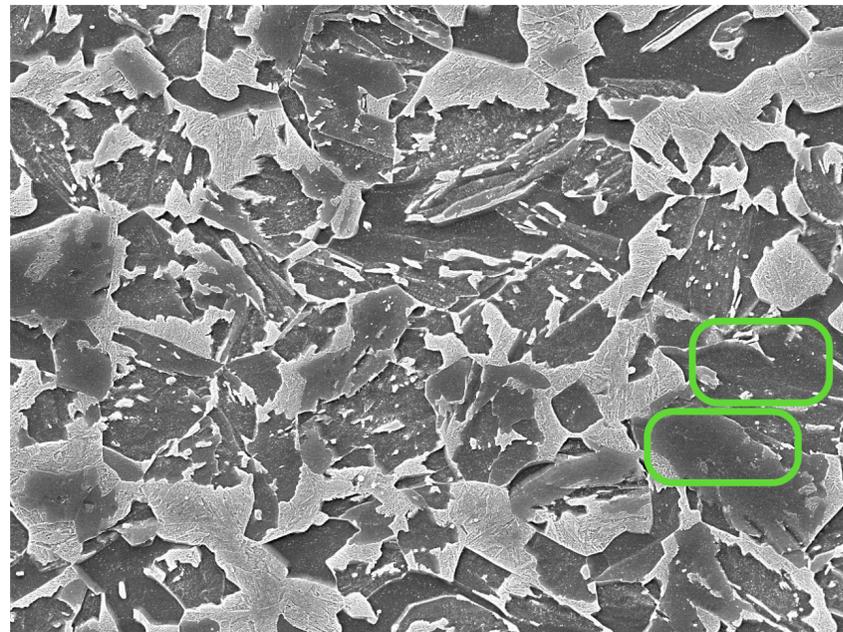
Inference Images

test3 H2 type

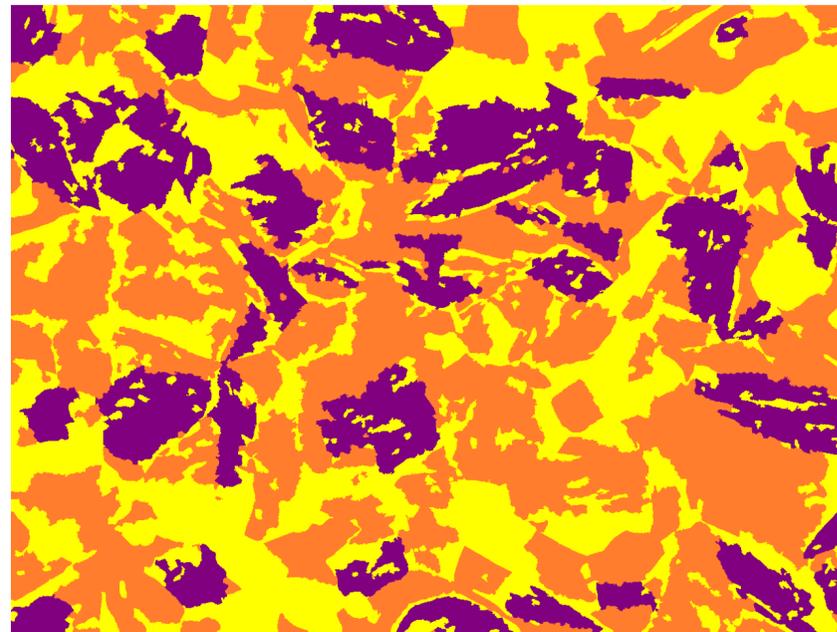
Siren

None

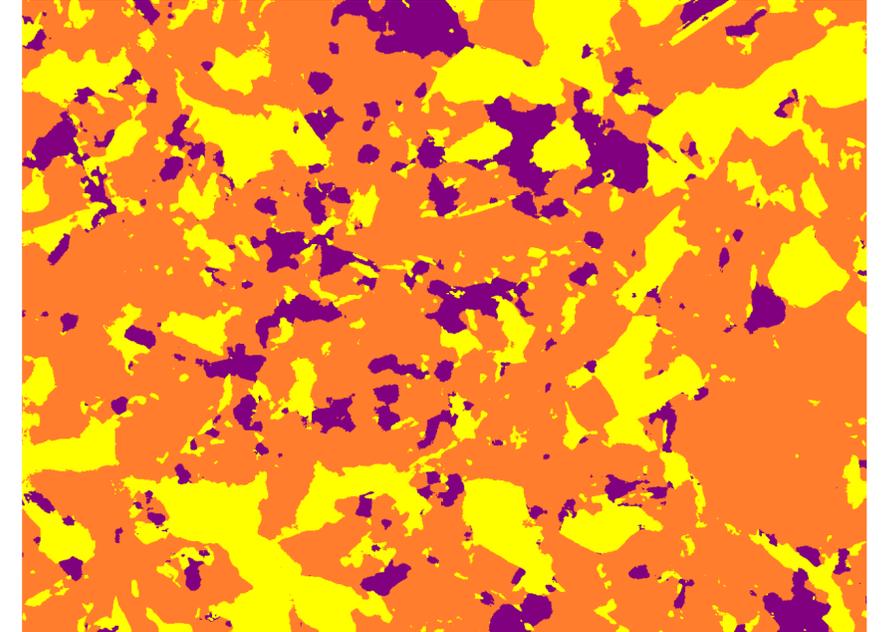
Original



Label



Prediction



Different Structures but look similar

Accuracy - 69.8 (With Black Bar - 70.8)

72.51

90.25

25.6

Siren

	Avg (10)	Avg (8)	(1)	(1)	(1)
Blur Pooling	x3000	x5000	test1 A type	test2 D3 type	test3 H2 type
None	86.12 (85.3)	89.77 (89.18)	74.87 (75.05)	40.02 (42.61)	69.8 (70.89)
	63.72 96.44 31.28	66.23 97.78 34.78	47.56 90.92 58.72	60.69 67.79 33.98	72.51 90.25 24.6
Down	84.81 (84.48)	90.01 (90.64)	75.25 (76.23)	47.18 (48.77)	71.1 (71.87)
	75.82 91.3 21.6	80.53 97.18 39.78	60.86 84.51 61.47	72.81 57.87 40.18	81.45 80.56 37.8
Up	82.16 (81.52)	89.88 (89.23)	61.53 (62.23)	41.33 (42.76)	70.4 (71.5)
	49.89 96.67 11.54	68.7 97.21 17.55	60.34 91.63 31.84	74.95 65.85 29.81	76.15 86.93 30.63
Down + Up	83.4 (83.39)	89.91 (89.8)	62.44 (63.7)	44.76 (46.2)	69.86 (70.6)
	51.48 96.27 13.86	77.91 96.36 19.52	66.9 85.18 38.2	80.91 51.54 36.81	82.15 79.38 33.54

Accuracy (with black bar)

Siren

Avg (10)

Avg (8)

(1)

(1)

(1)

Blur Pooling	x3000	x5000	test1 A type	test2 D3 type	test3 H2 type
None	0.8587	0.8952	0.7462	0.3977	0.6955
Down	0.8456	0.8976	0.75	0.4693	0.7085
Up	0.8191	0.8963	0.6128	0.4108	0.7015
Down + Up	0.8315	0.8966	0.6219	0.4451	0.6961

DICE

Inference Images

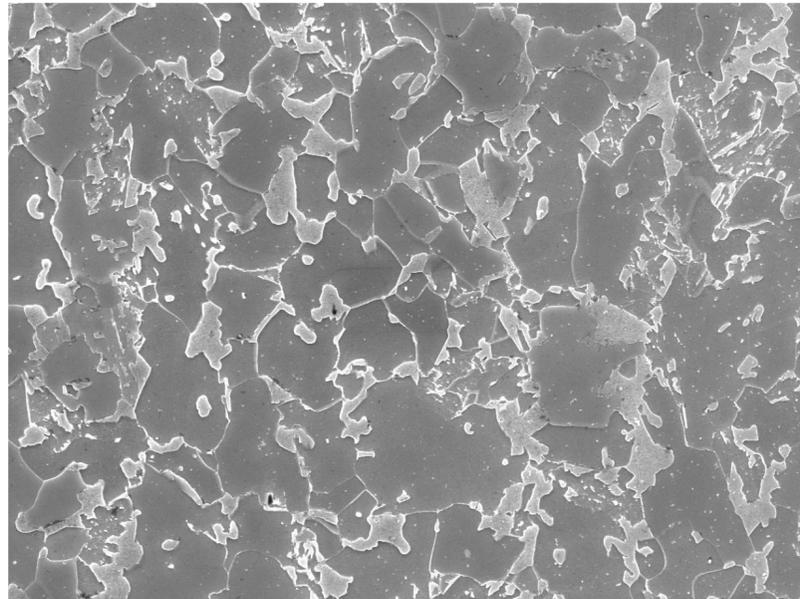
x3000

Siren

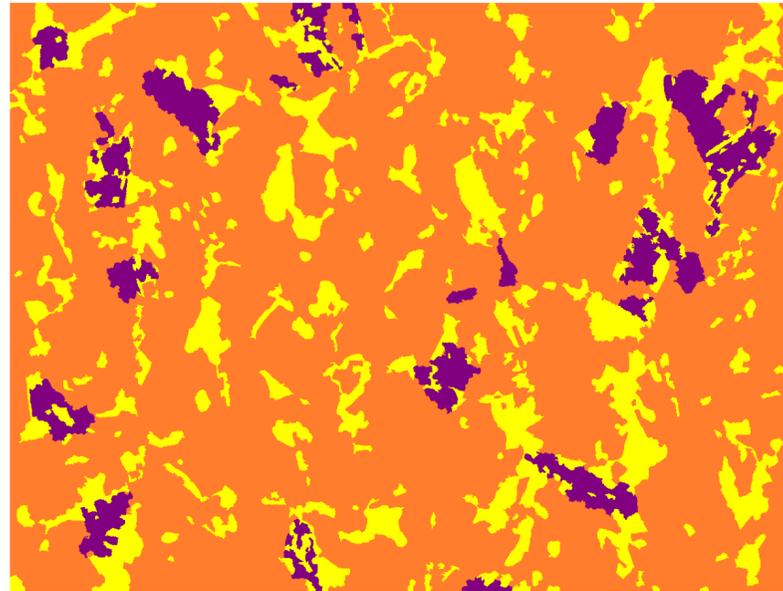
image 4.bmp

None

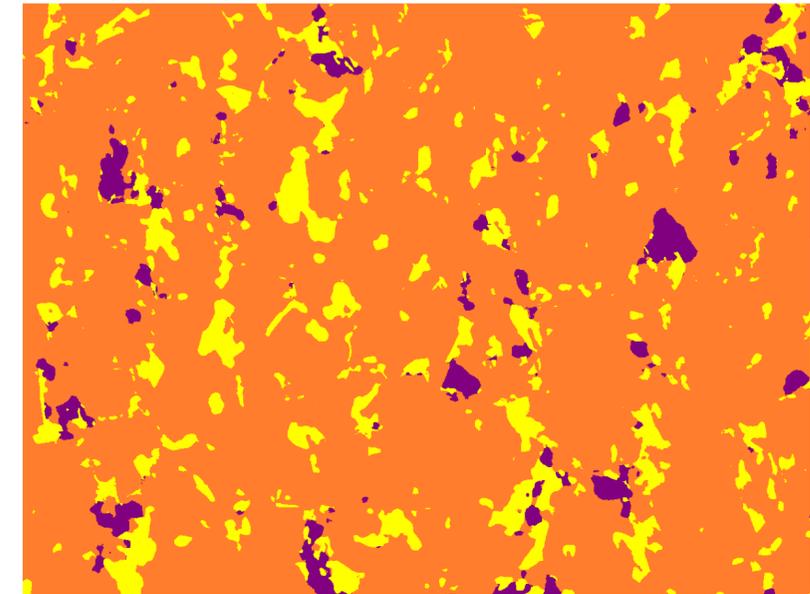
Original



Label



Prediction

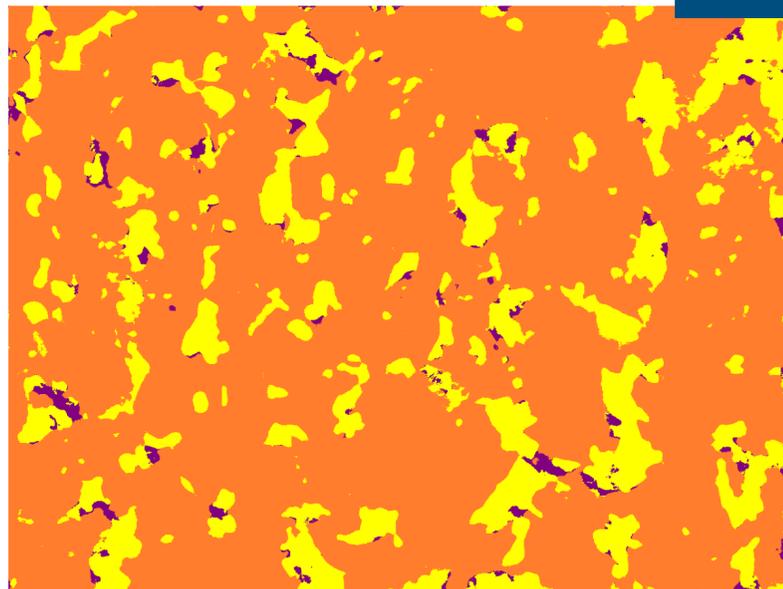


60.7
97.55
27.11

Accuracy - 86.4

Prediction

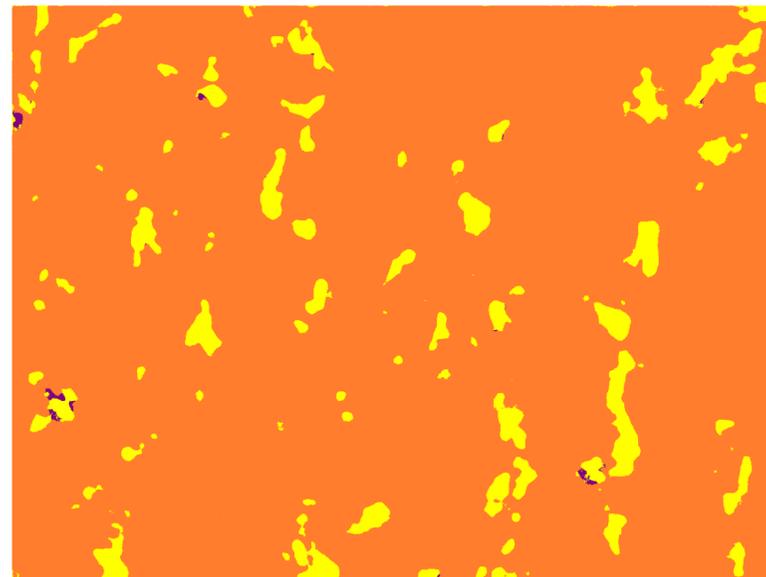
Down



57.3
96.09
8.45

Accuracy - 84.8 (83.31)

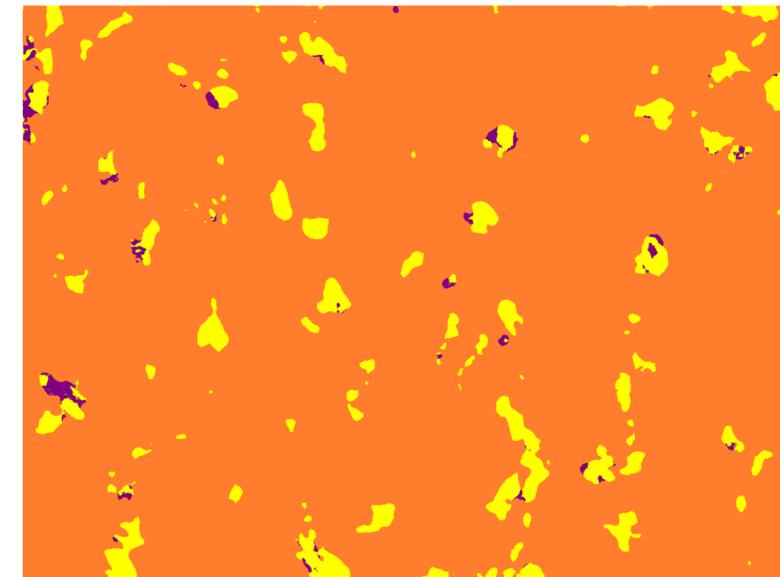
Up



34.14
99.2
2.31

Accuracy - 81.2 (80.8)

DownUp



28.75
98.52
4.28

Accuracy - 80.0 (79.6)

Inference Images

x5000

Siren

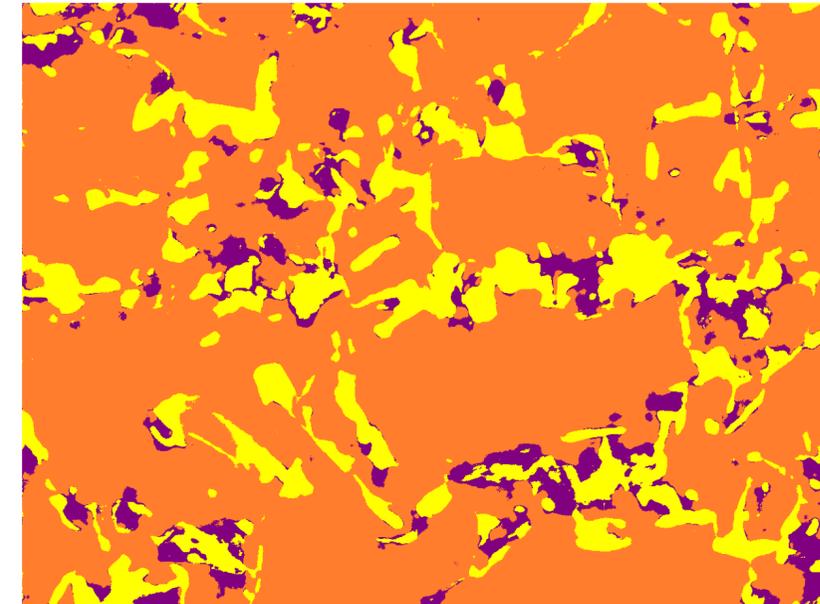
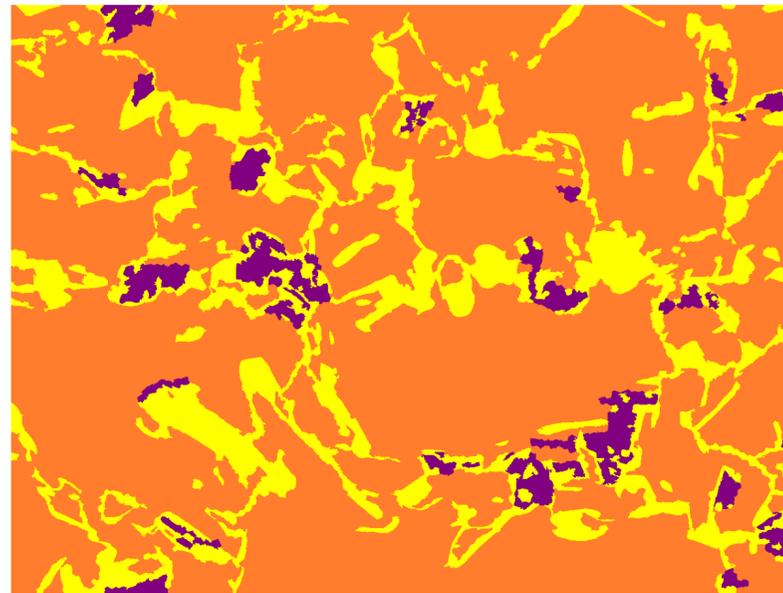
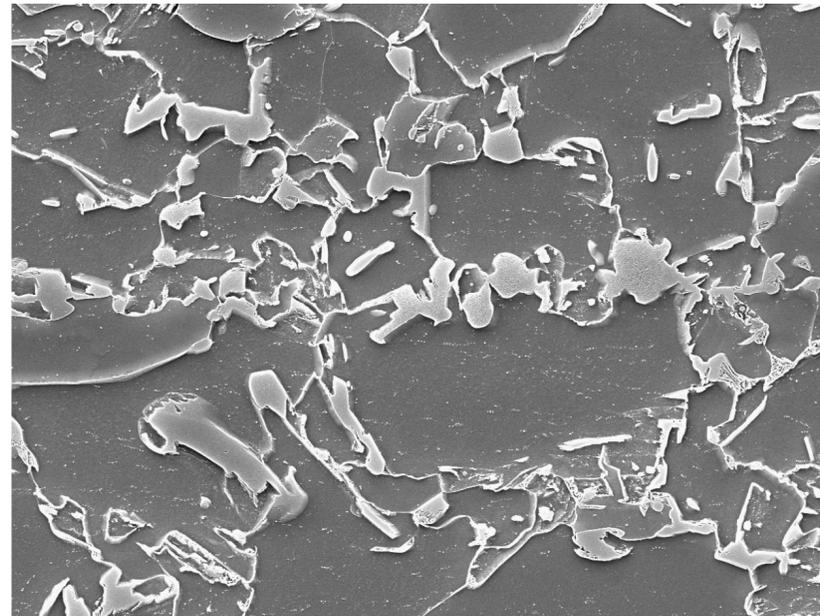
image 2.bmp

None

Original

Label

Prediction



64.29
98.03
29.51

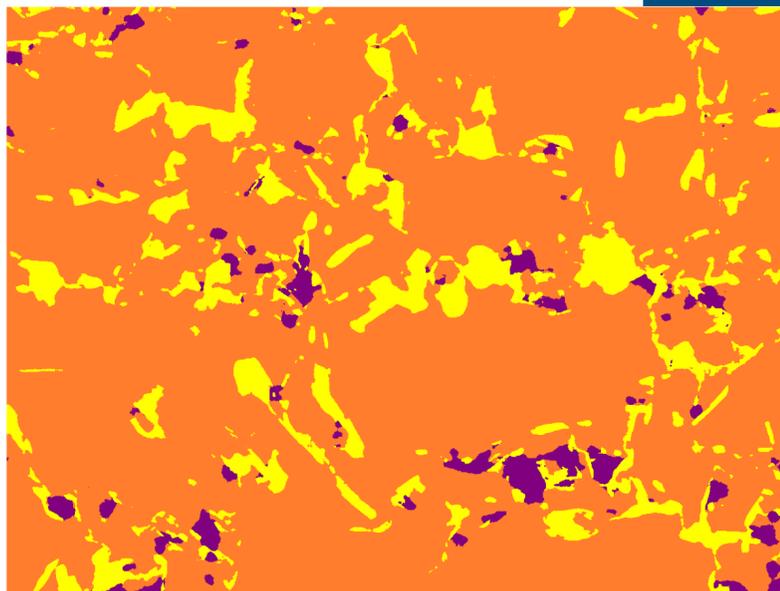
Accuracy - 87.7

Prediction

Down

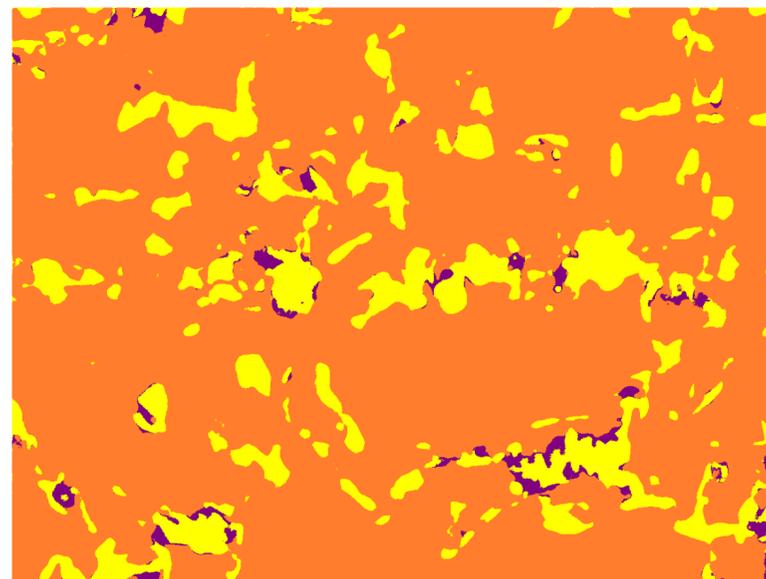
Up

DownUp



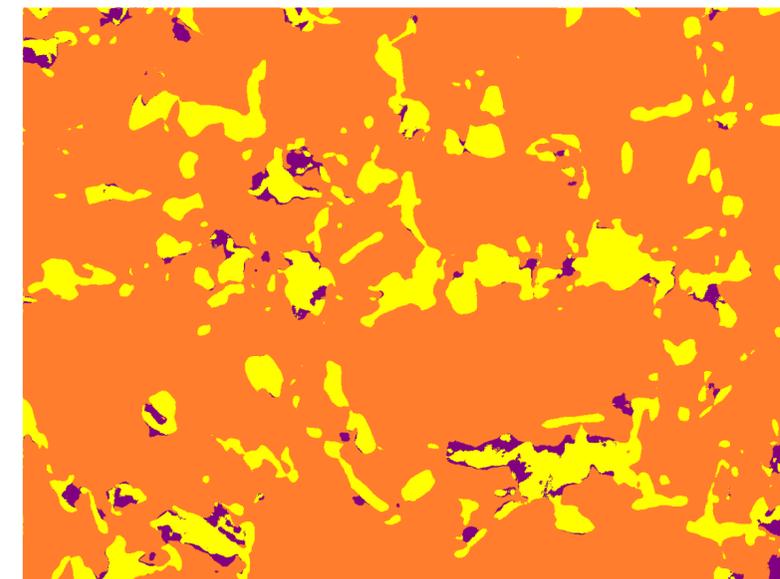
78.51
91.03
39.66

Accuracy - 88.3 (86.02)



65.19
97.32
18.21

Accuracy - 87.4 (83.52)



66.04
95.85
11.54

Accuracy - 86.2 (86.1)

Inference Images

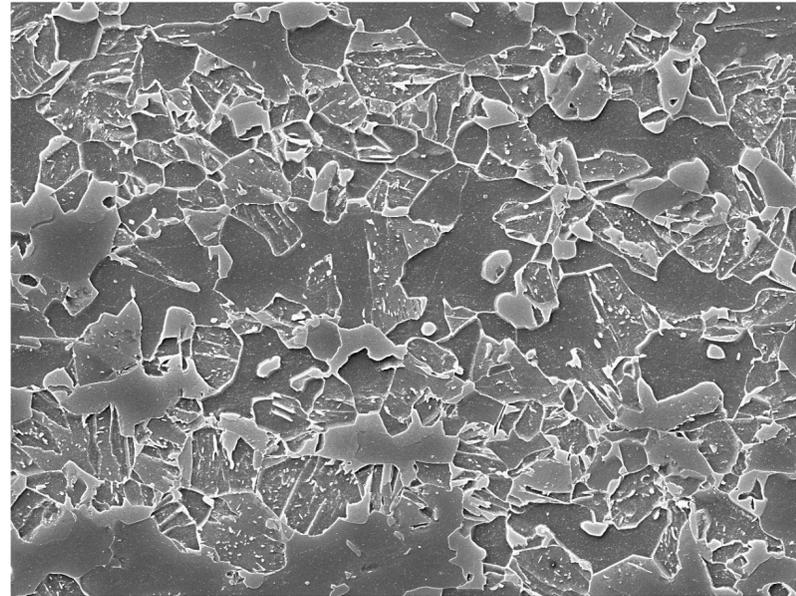
test1 A type

Siren

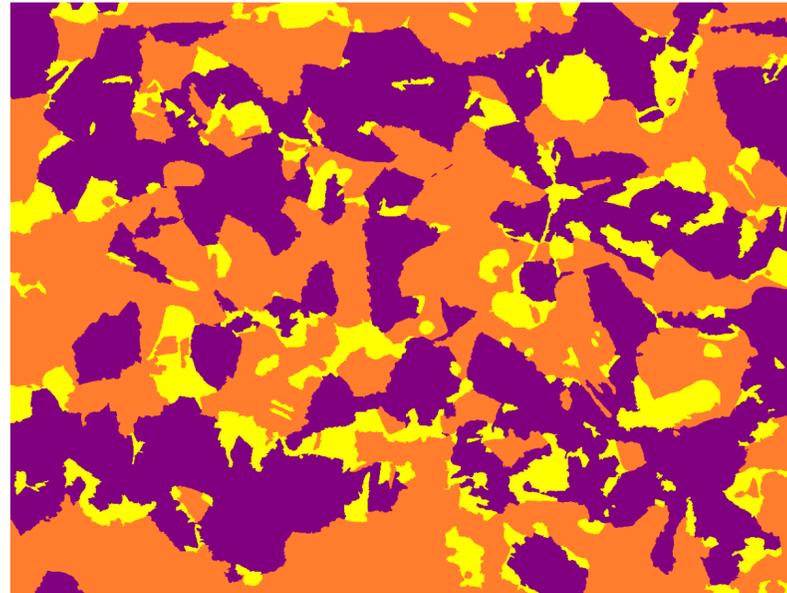
image 0.bmp

None

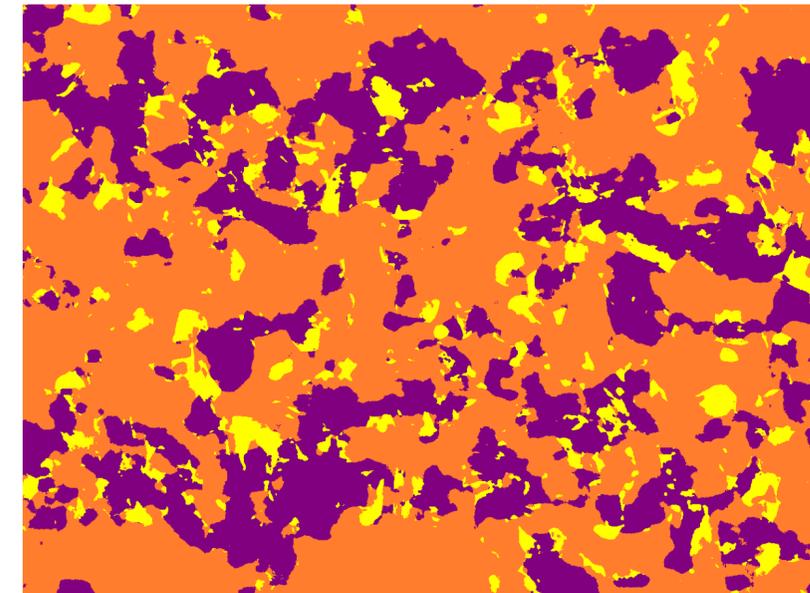
Original



Label



Prediction

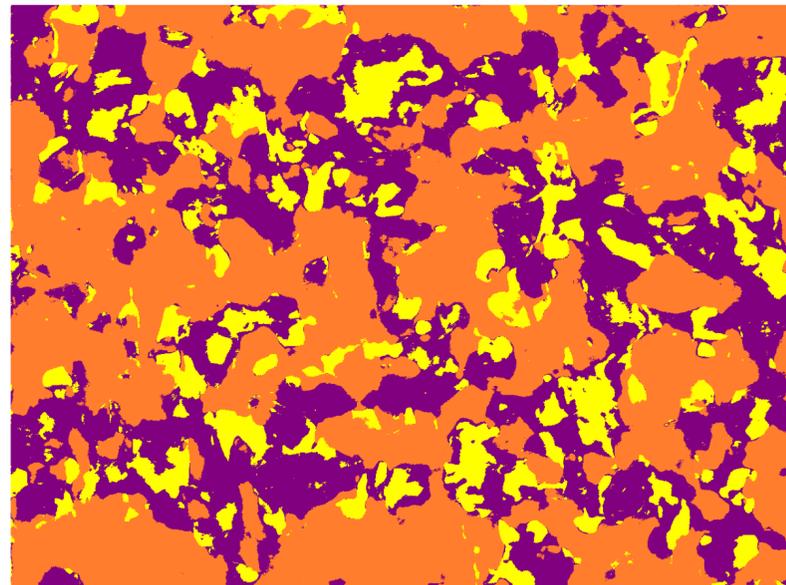


47.51
90.92
58.72

Accuracy - 74.8

Prediction

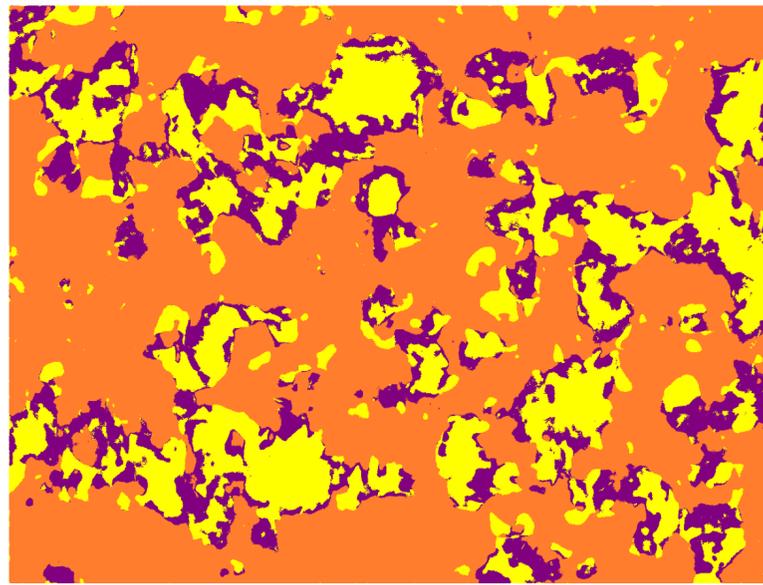
Down



60.86
84.51
61.49

Accuracy - 75.25 (76.23)

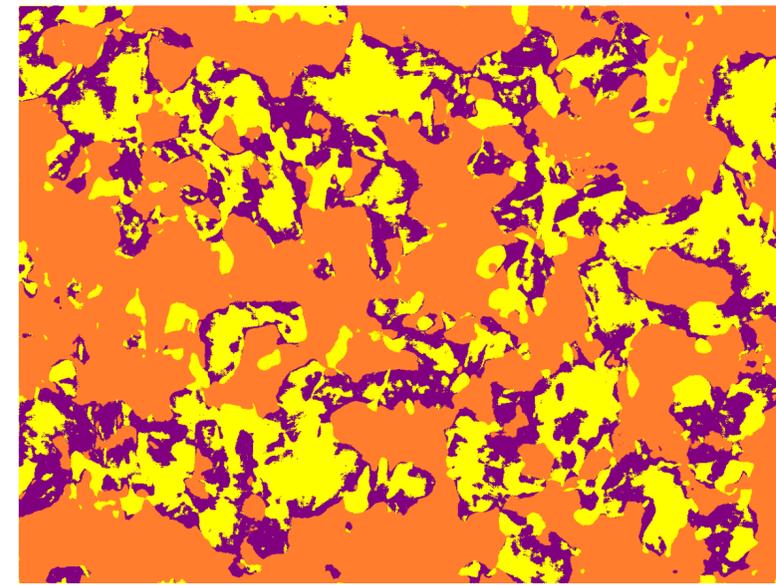
Up



60.34
91.63
31.84

Accuracy - 61.5 (62.5)

DownUp



66.9
85.18
38.2

Accuracy - 62.4 (63.7)

Inference Images

test2 D3 type

Siren

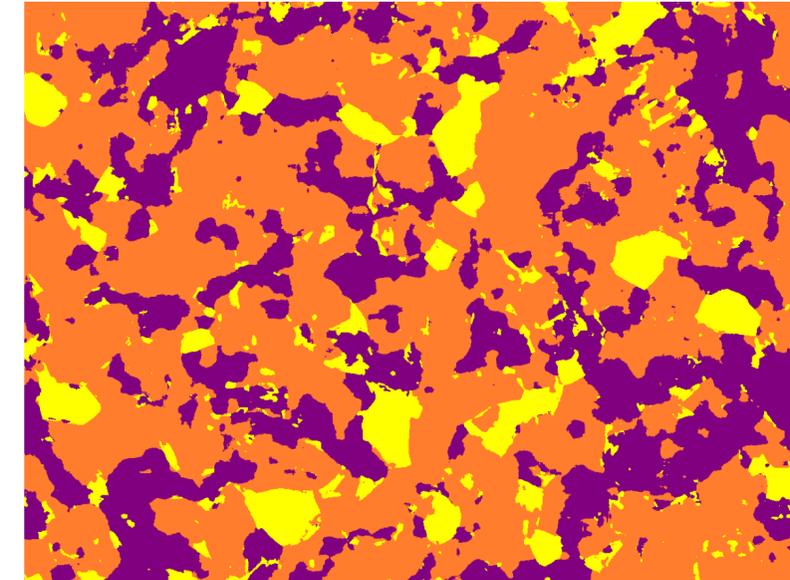
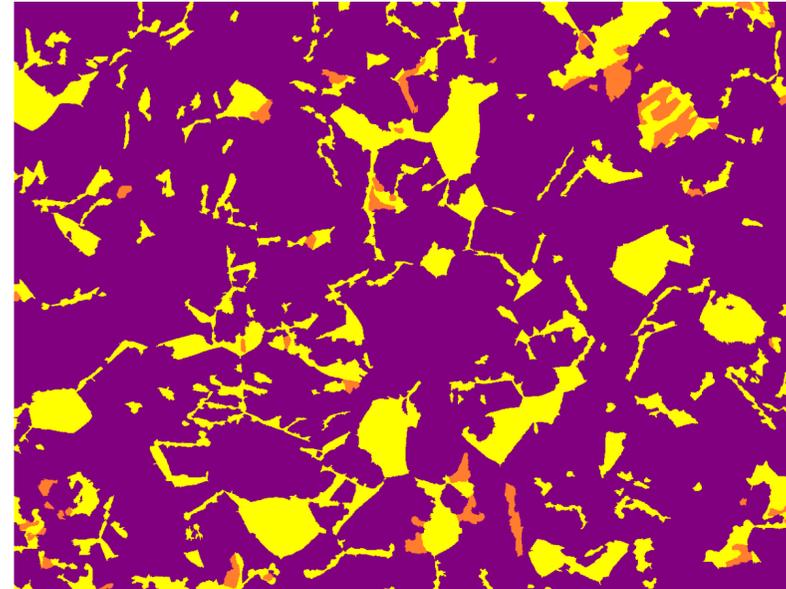
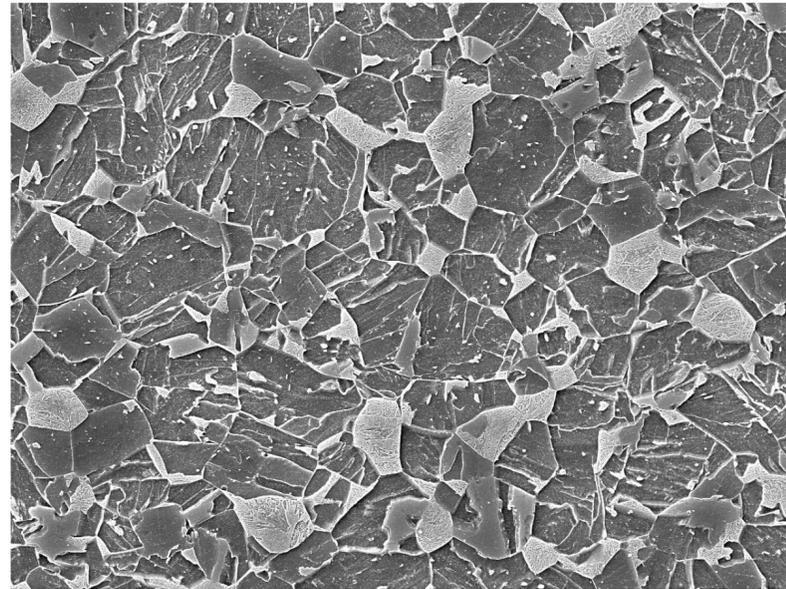
image 0.bmp

None

Original

Label

Prediction



60.69
67.79
33.98

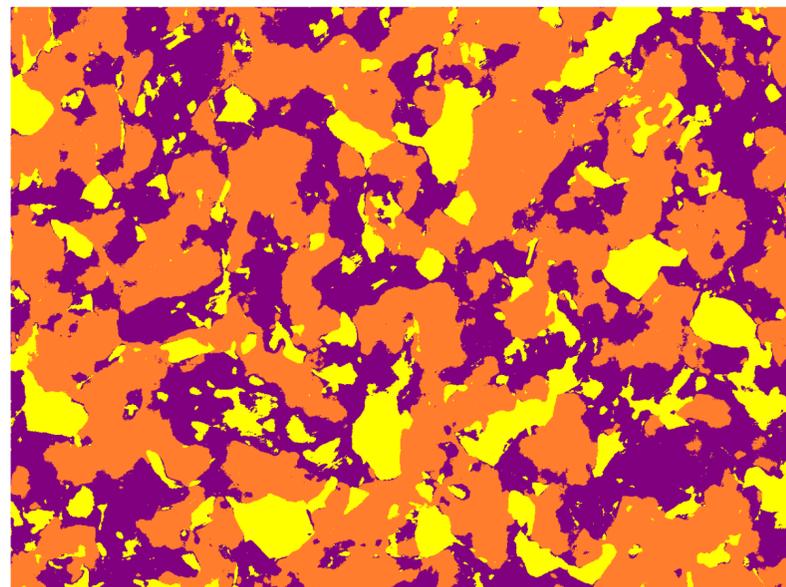
Accuracy - 40.2

Prediction

Down

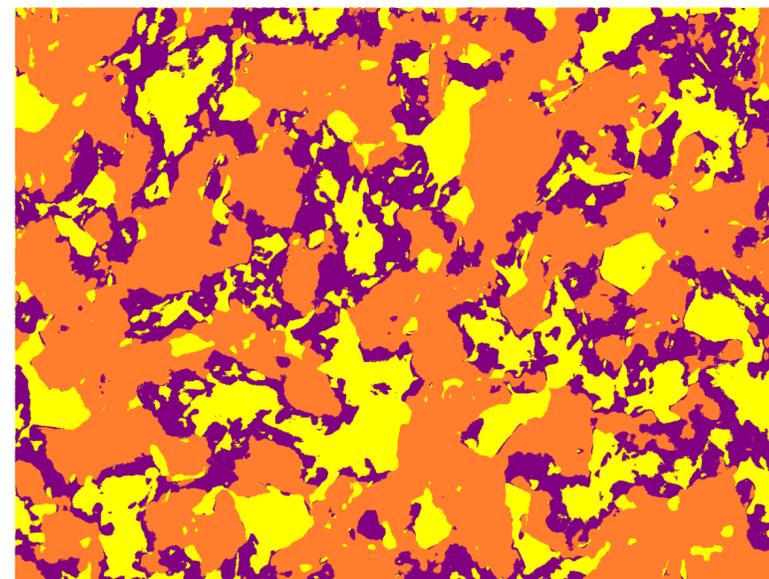
Up

DownUp



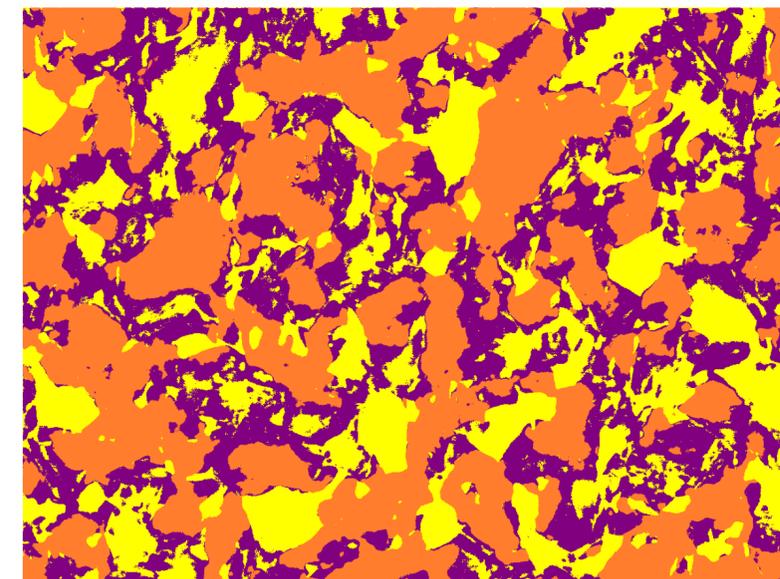
72.81
57.87
40.18

Accuracy - 47.18



74.95
65.85
29.81

Accuracy - 41.33 (42.7)



80.91
51.54
36.81

Accuracy - 44.76 (46.2)

Inference Images

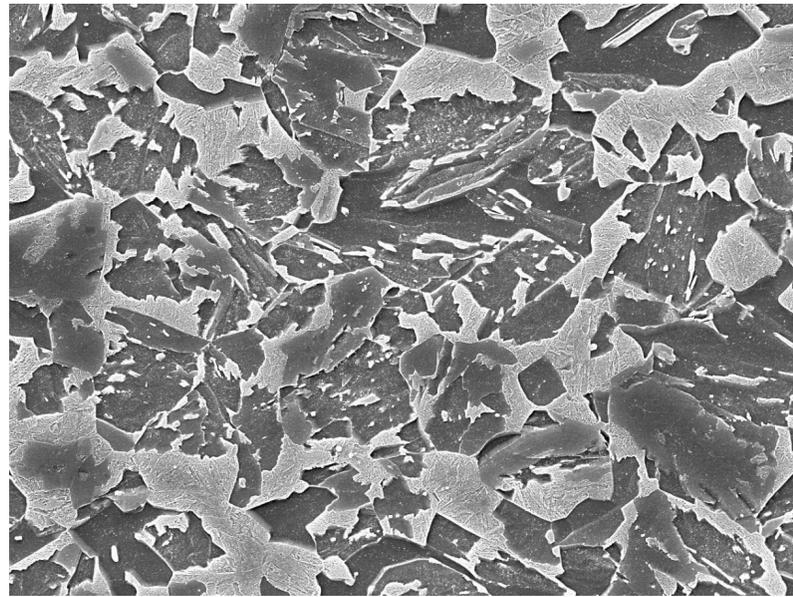
test3 H2 type

Siren

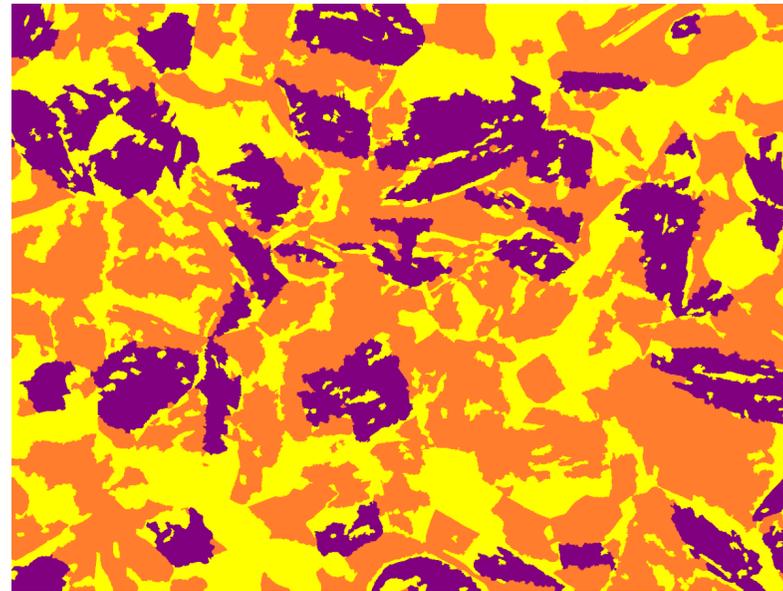
image 0.bmp

None

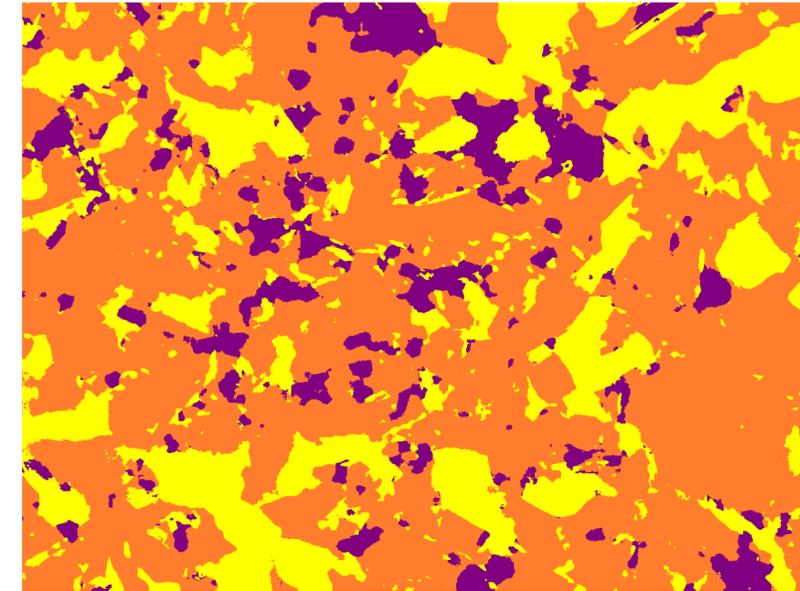
Original



Label



Prediction

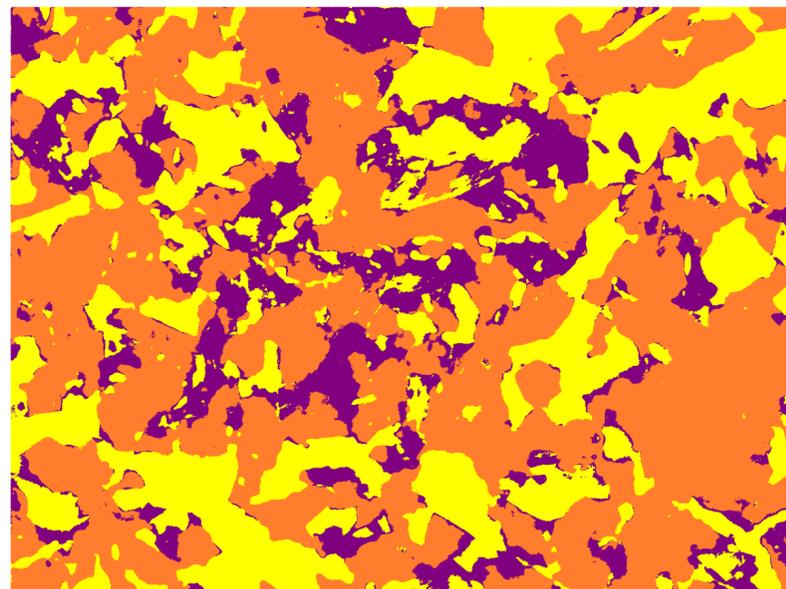


72.51
90.25
24.6

Accuracy - 69.8

Prediction

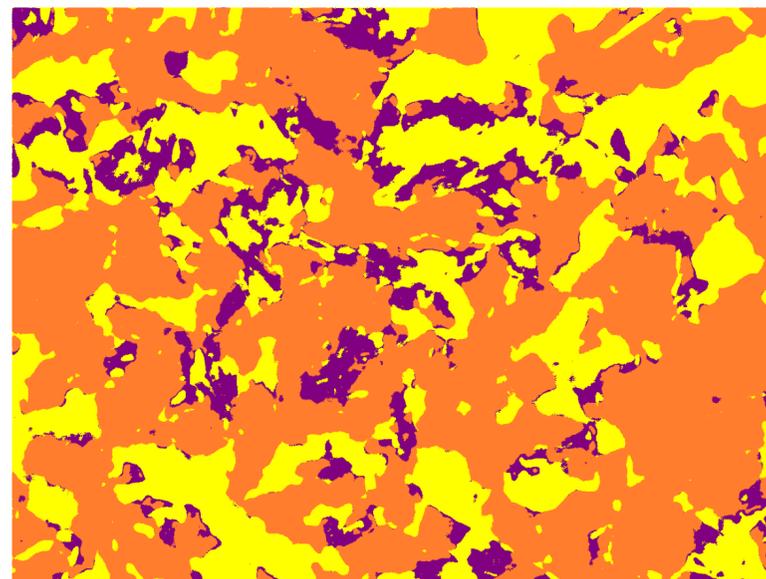
Down



81.45
80.56
37.8

Accuracy - 71.1 (71.8)

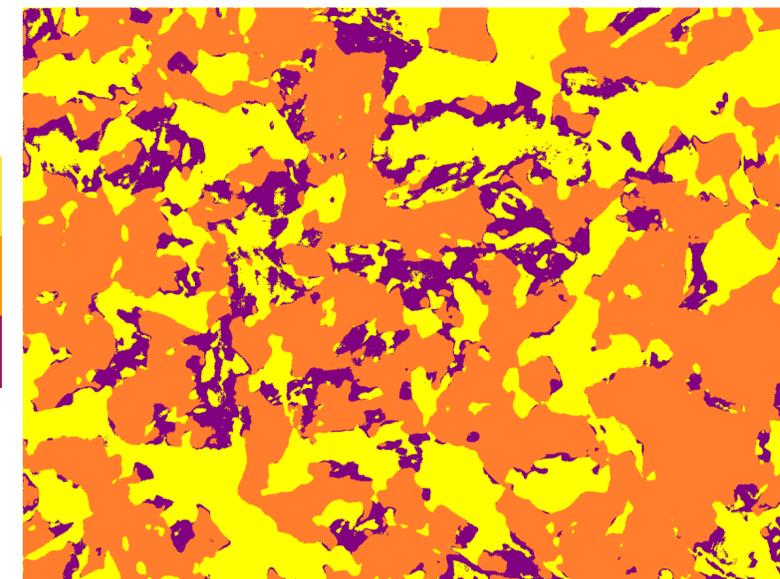
Up



76.15
86.93
30.63

Accuracy - 70.4 (71.5)

DownUp



82.15
79.38
33.54

Accuracy - 69.86 (70.6)

None

Siren Vs ReLU Activation Function

	Avg (10)	Avg (8)	(1)	(1)	(1)
	x3000	x5000	test1 A type	test2 D3 type	test3 H2 type
Siren	86.12 (85.3) 63.72 96.44 31.28	89.77 (89.18) 66.23 97.78 34.78	74.87 (75.05) 47.56 90.92 58.72	40.02 (42.61) 60.69 67.79 33.98	69.8 (70.89) 72.51 90.25 24.6
ReLU	83.97 (82.12) 60.91 91.41 55.1	90.01 (87.96) 74.33 94.19 62.19	77.41 (77.67) 49.97 81.79 82.27	64.75 (63.1) 73.98 32.14 63.51	73.89 (74.73) 81.51 73.96 62.44

Accuracy Percentage (with black bar)

None

Siren Vs ReLU Activation Function

	Avg (10)	Avg (8)	(1)	(1)	(1)
	x3000	x5000	test1 A type	test2 D3 type	test3 H2 type
Siren	0.8487	0.8852	0.7383	0.3998	0.6955
ReLU	0.8372	0.8976	0.7716	0.645	0.7364

Dice

ReLU

	Avg (10)	Avg (8)	(1)	(1)	(1)
Blur Pooling	x3000	x5000	test1 A type	test2 D3 type	test3 H2 type
None	83.97 (82.12) 60.91 91.41 55.1	90.01 (87.96) 74.33 94.19 62.19	77.41 (77.67) 49.97 81.79 82.27	64.75 (63.1) 73.98 32.14 63.51	73.89 (74.73) 81.51 73.96 62.44
Down	83.53 (81.9) 60.94 95.16 42.59	87.69 (84.48) 61.7 97.14 38.38	70.83 (71.1) 39.52 93.37 58.82	52.5 (51.3) 68.16 56.58 49.1	68.02 (69.6) 61.95 90.87 33.89
Up	84.41 (84.18) 65.54 94.72 47.2	87.93 (83.52) 62.26 96.91 43.96	76.73 (77.2) 47.76 89.86 73.47	45.04 (42.1) 64.73 67 40.3	69.0 (70.5) 65.77 89.5 35.05
Down + Up	84.3 (83.9) 64.93 94.63 44.15	87.51 (83.39) 61.05 97.46 33.51	74.5 (74.7) 44.11 90.72 68.56	40.24 (39.8) 62.47 75.92 24.87	66.78 (68.5) 60.87 90.34 31.09

Accuracy (with black bar)

ReLU

	Avg (10)	Avg (8)	(1)	(1)	(1)
Blur Pooling	x3000	x5000	test1 A type	test2 D3 type	test3 H2 type
None	0.8372	0.8976	0.7716	0.645	0.7364
Down	0.8328	0.8744	0.7058	0.5225	0.6777
Up	0.8416	0.8768	0.7648	0.4479	0.6875
Down + Up	0.8405	0.8726	0.7425	0.3999	0.6653

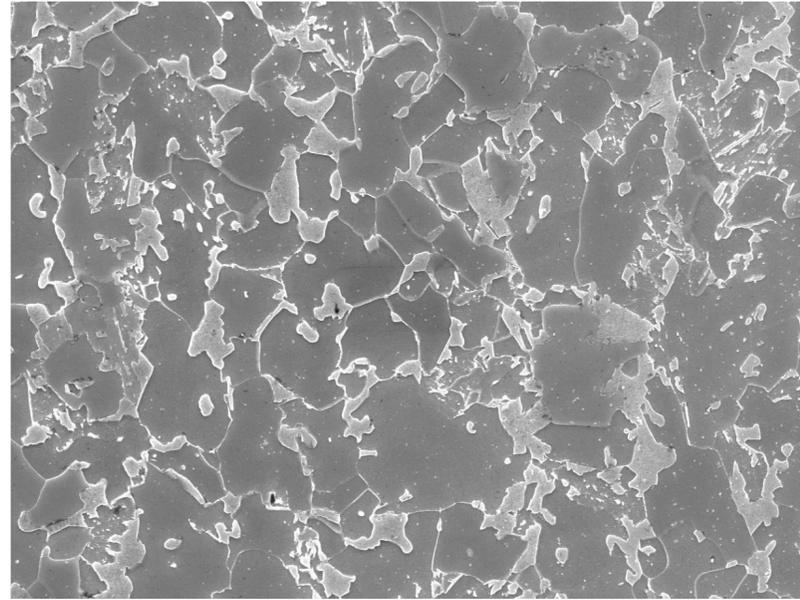
Dice

Inference Images

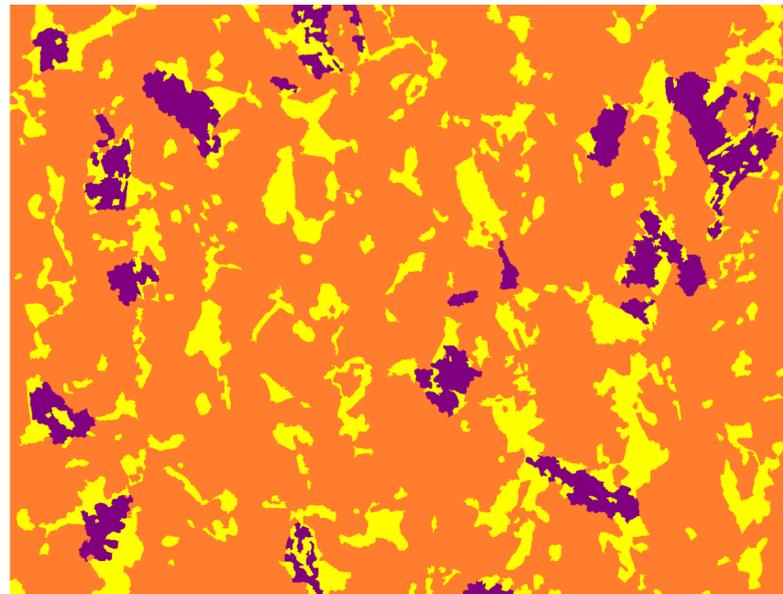
x3000

image 4.bmp

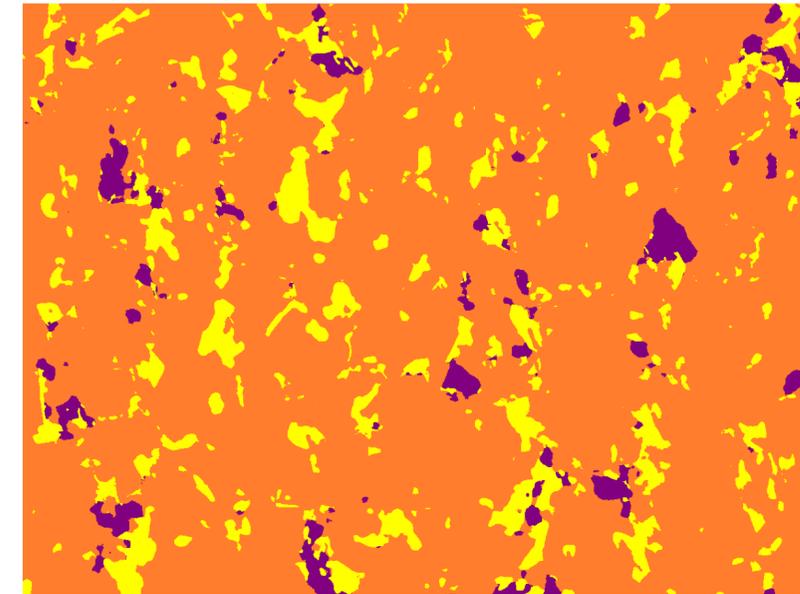
Original



Label



Prediction



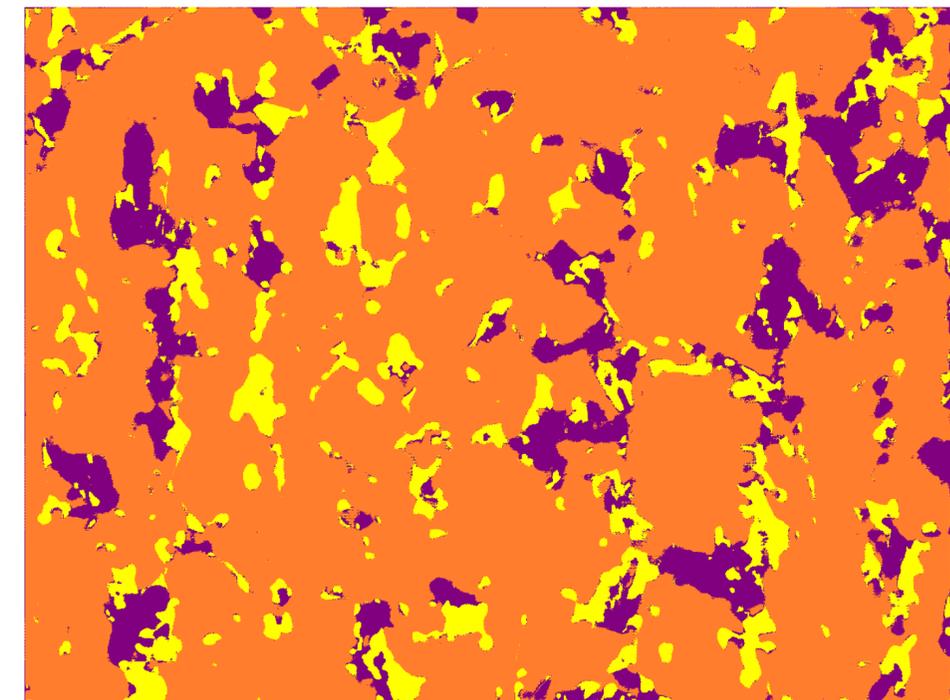
Siren None

60.7
97.55
27.11

Accuracy - 86.4

ReLU

None



59.71
91.6
65.57

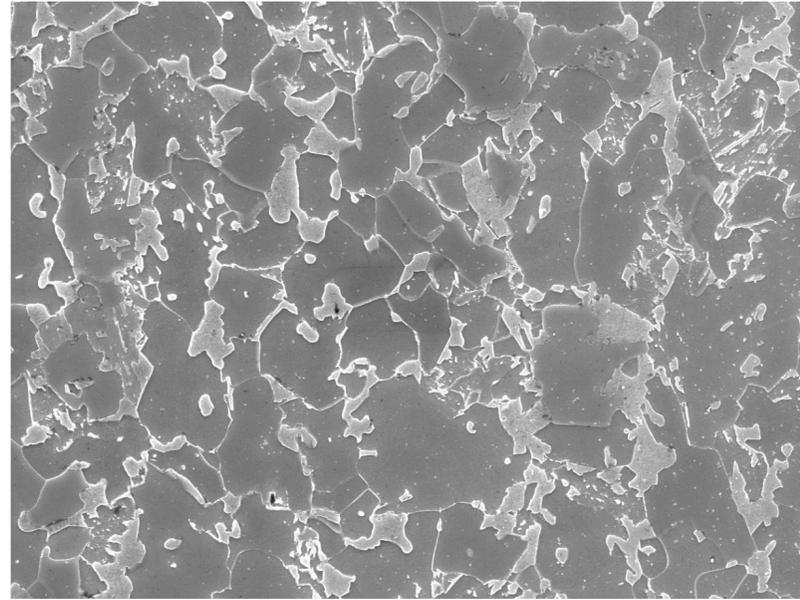
Accuracy - 84.2

Inference Images

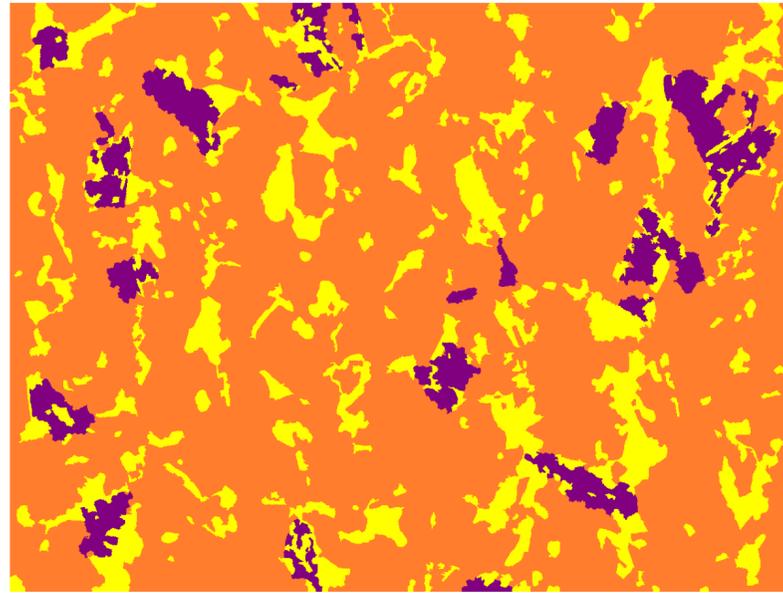
x3000

image 4.bmp

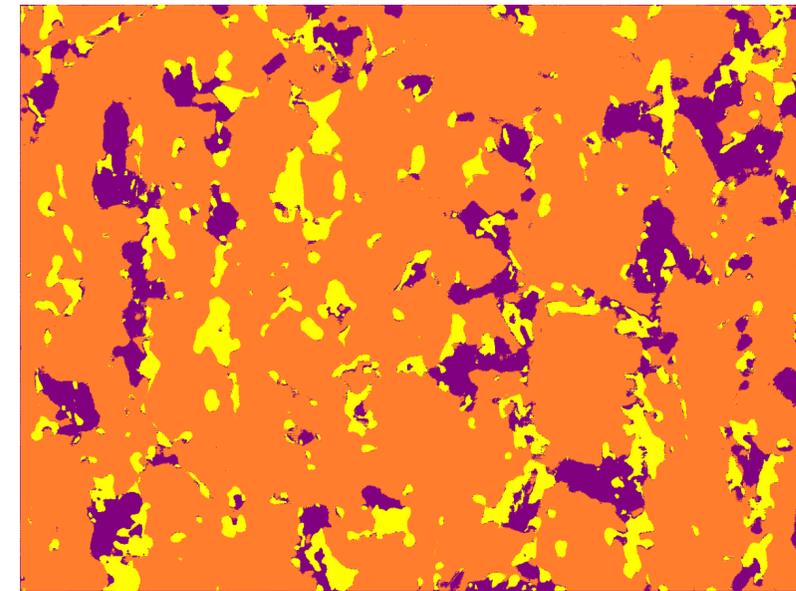
Original



Label



Prediction



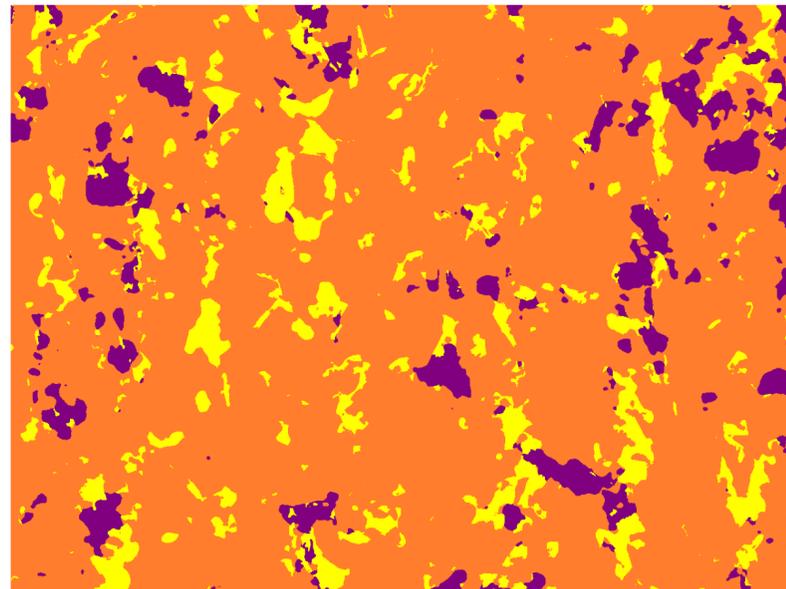
ReLU None

59.71
91.6
65.57

Accuracy - 84.2

Prediction

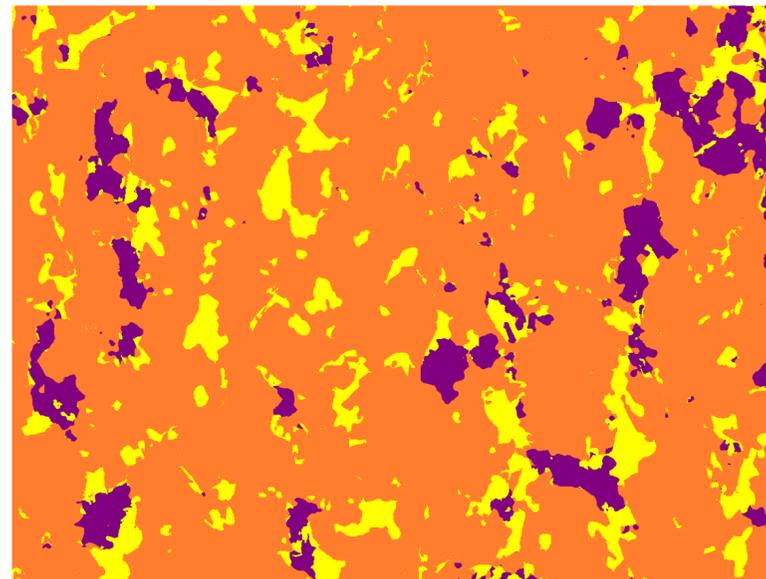
Down



58.82
95.21
52.19

Accuracy - 85.9 (84.8)

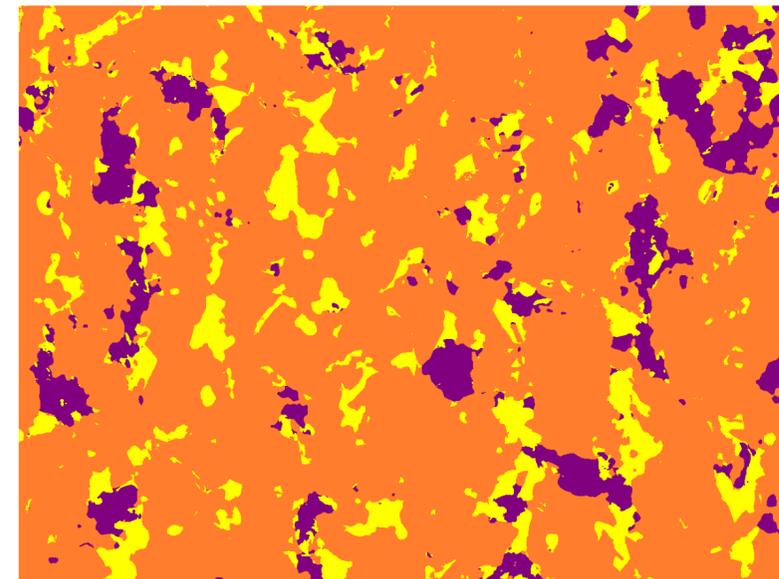
Up



67.25
94.53
60.63

Accuracy - 87.5 (86.6)

DownUp



67.2
94.4
60.97

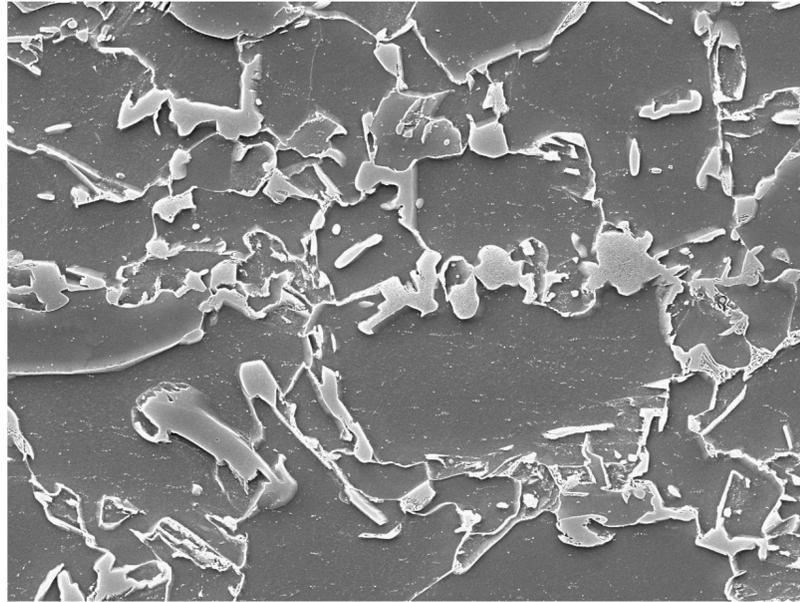
Accuracy - 87.4 (86.5)

Inference Images

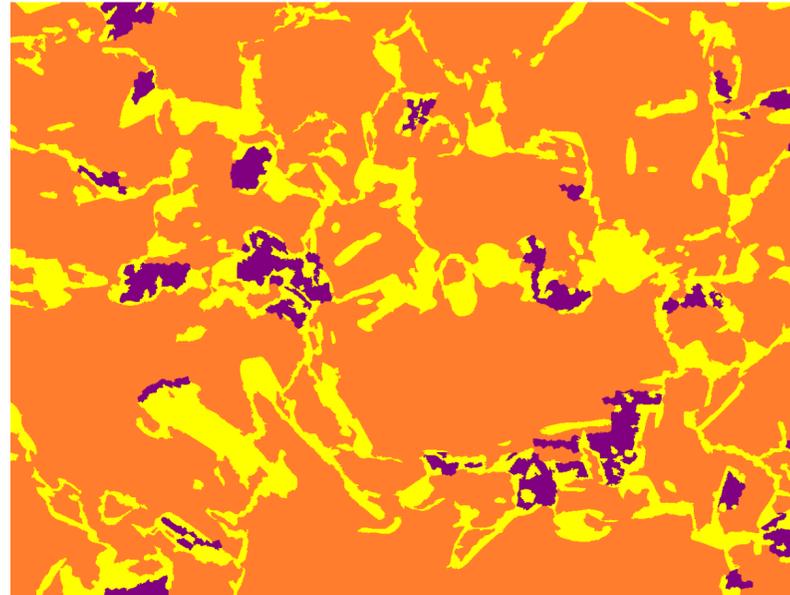
x5000

image 2.bmp

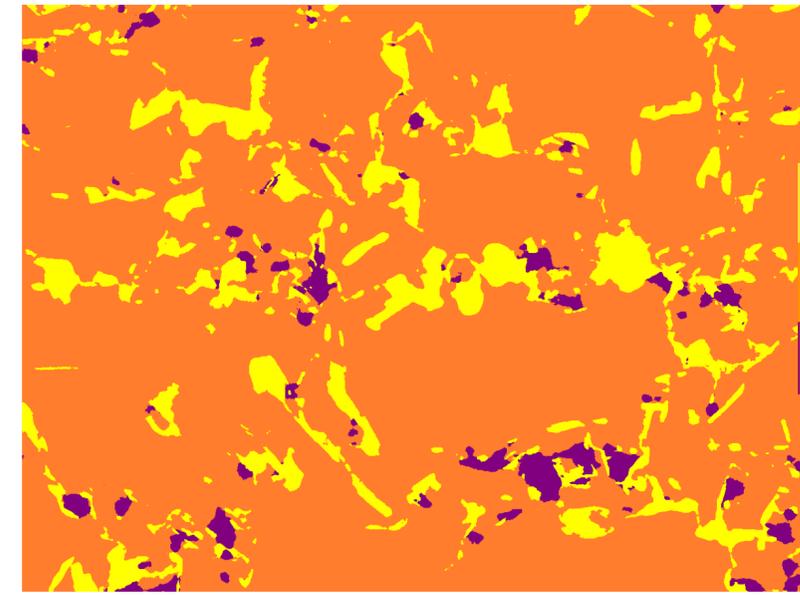
Original



Label



Prediction



Siren None

64.29
98.03
29.51

Accuracy - 88.3

ReLU

None

71.57
94.36
57.32

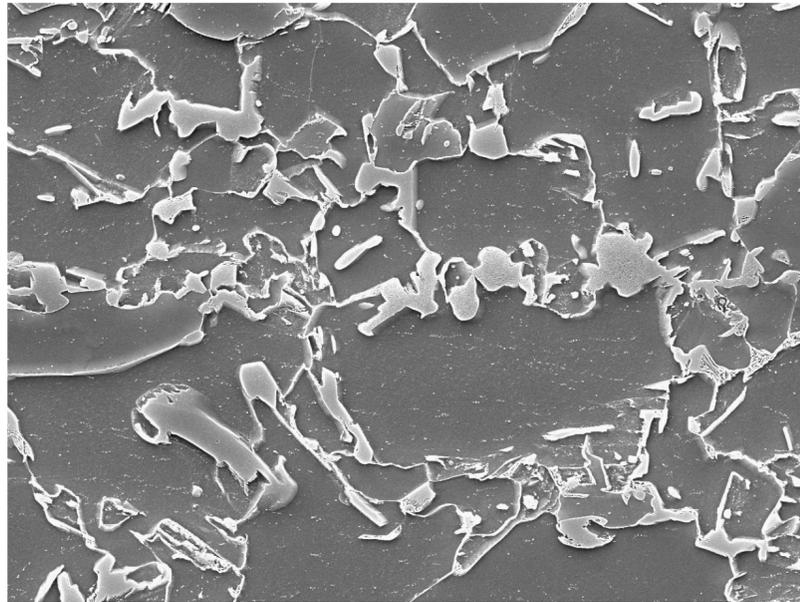
Accuracy - 88.1

Inference Images

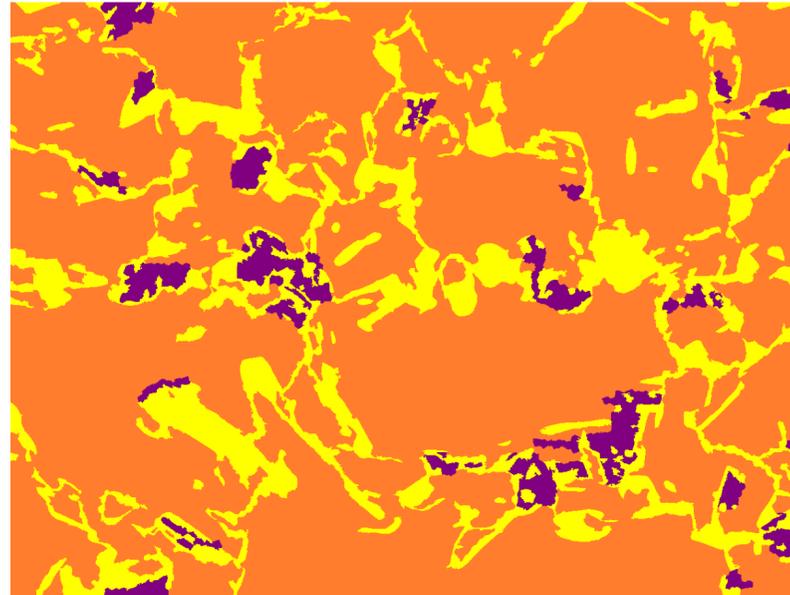
x5000

image 2.bmp

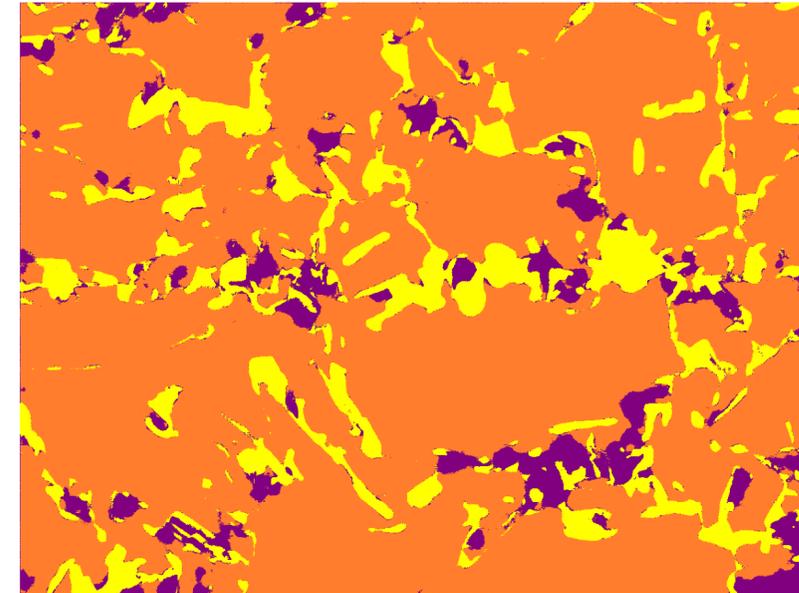
Original



Label



Prediction



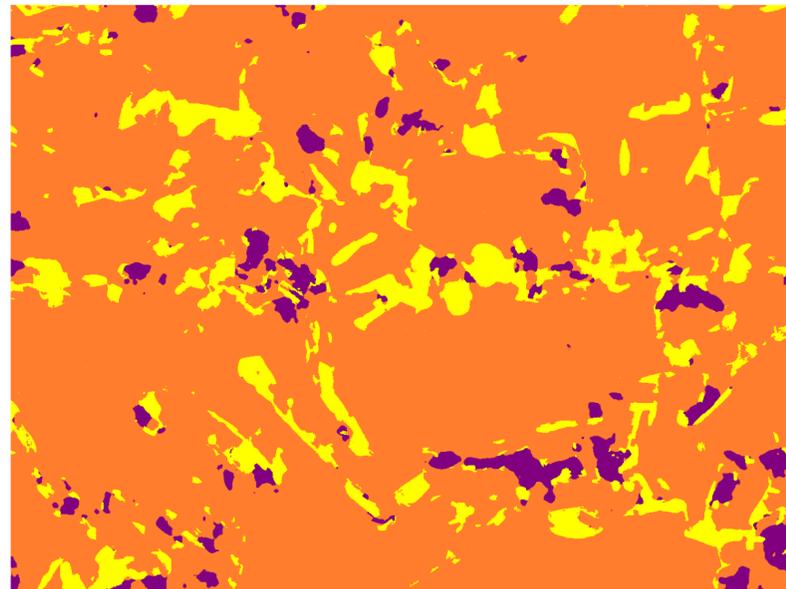
ReLU None

71.57
94.36
57.32

Accuracy - 88.1

Prediction

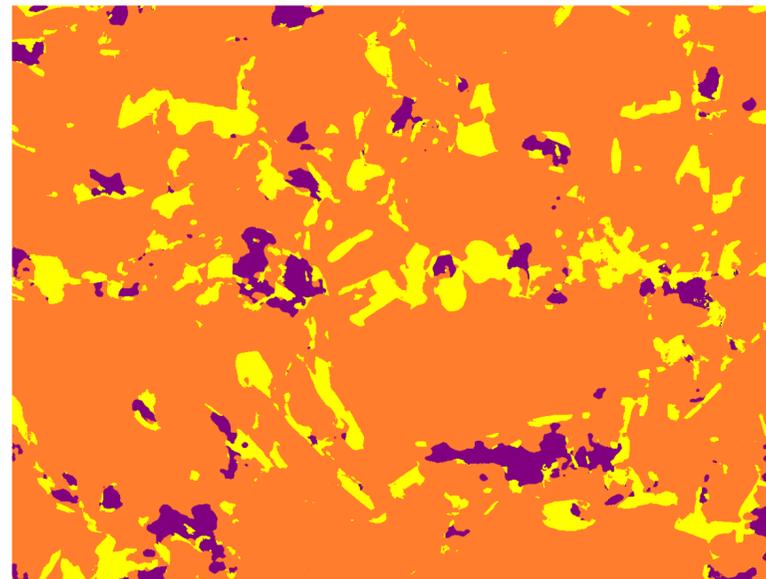
Down



59.73
97.57
38.94

Accuracy - 87.5 (86.8)

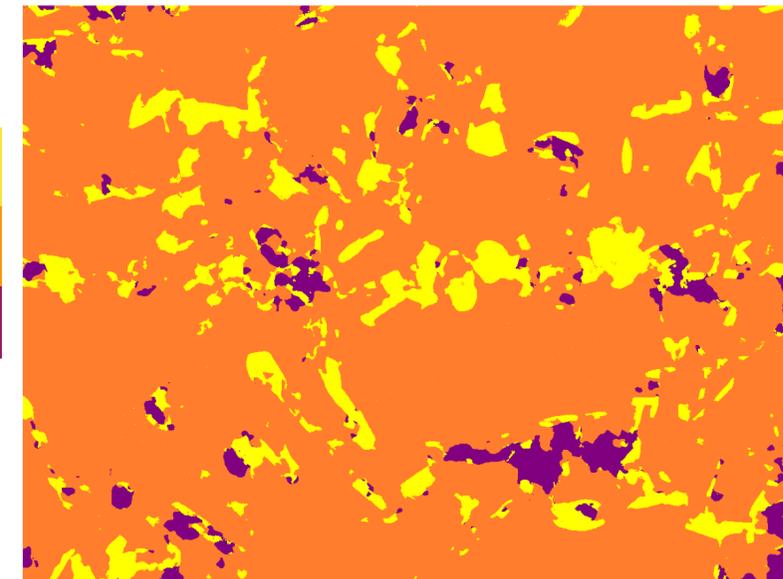
Up



59.04
97.27
40.64

Accuracy - 87.2 (87.3)

DownUp



57.2
97.61
31.89

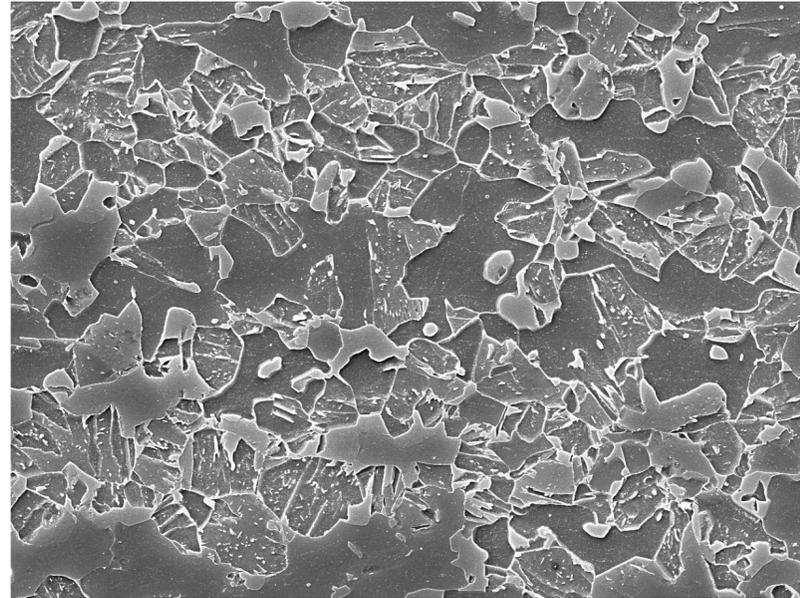
Accuracy - 86.7 (86.6)

Inference Images

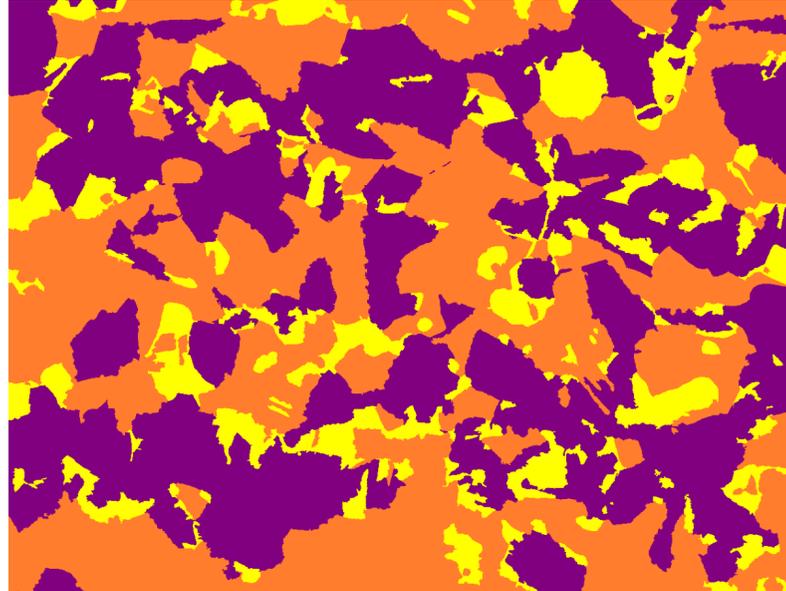
test1 A type

image 0.bmp

Original

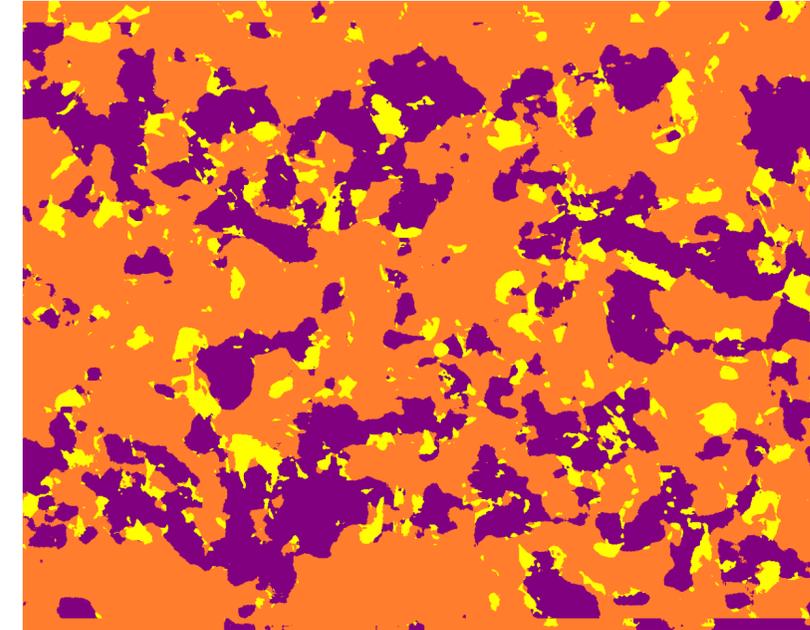


Label



Accuracy - 74.8

Prediction



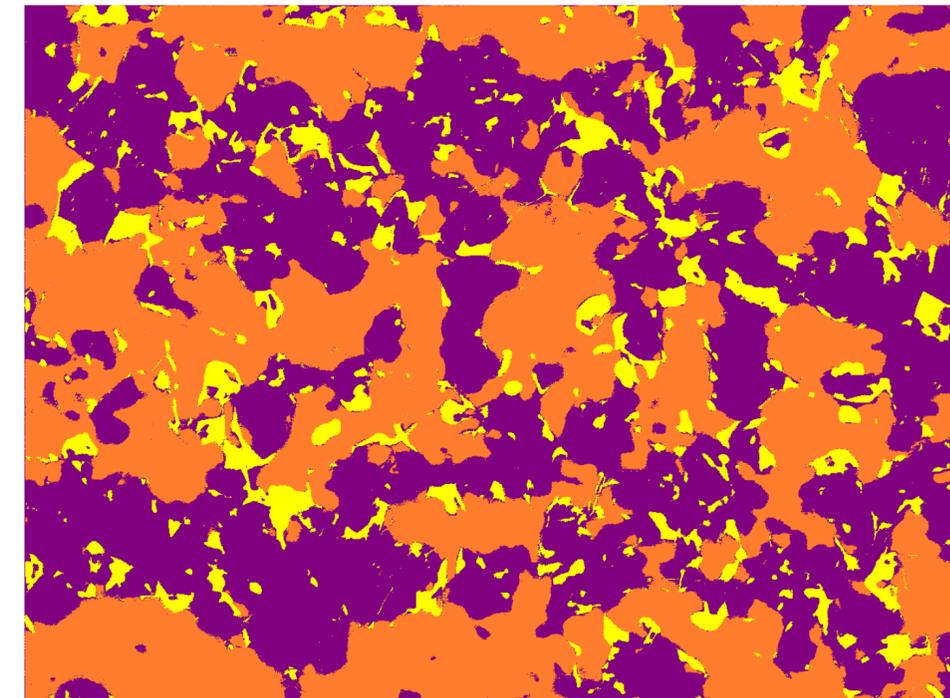
Siren None

47.51
90.92
58.72

ReLU

None

Accuracy - 77.4



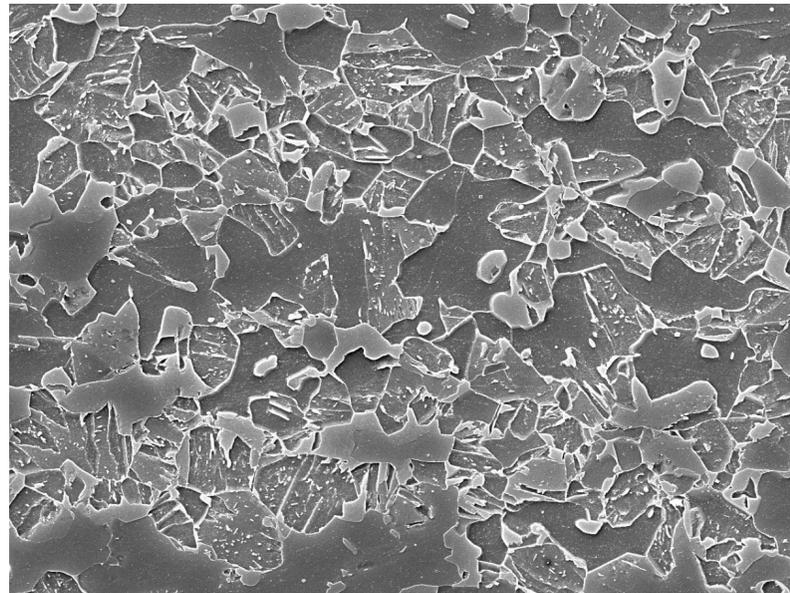
49.97
81.79
82.27

Inference Images

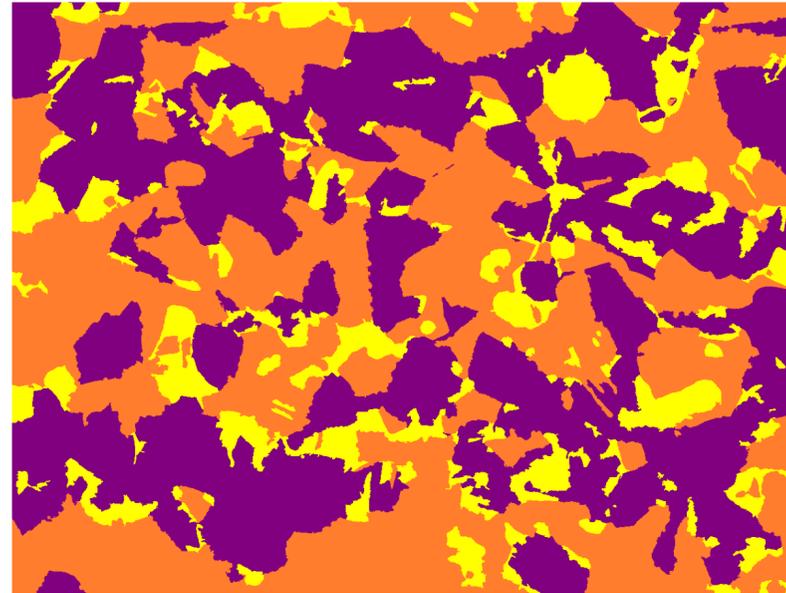
test1 A type

image 0.bmp

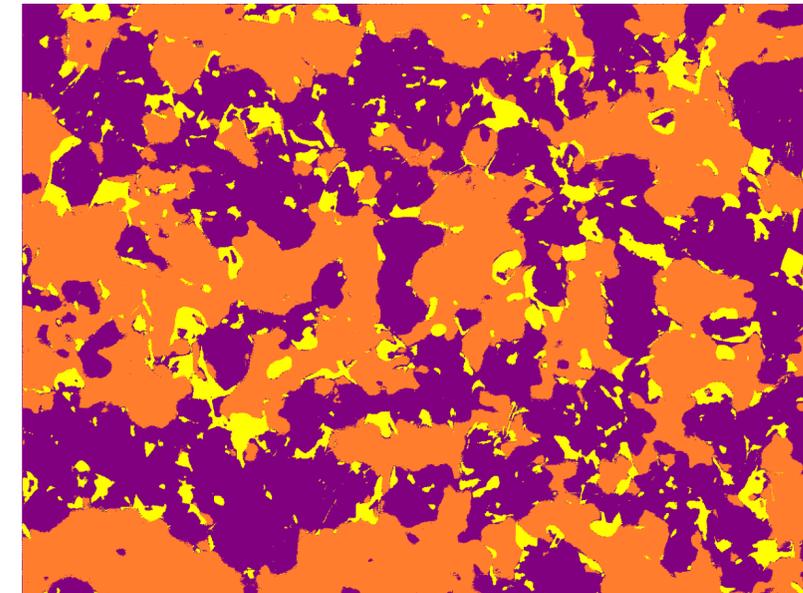
Original



Label



Prediction



ReLU

None

49.97

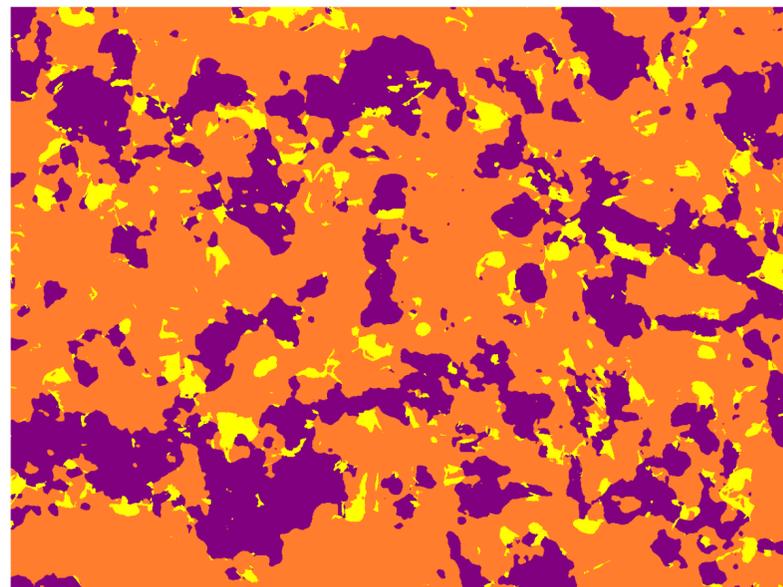
81.79

82.27

Accuracy - 77.4

Prediction

Down



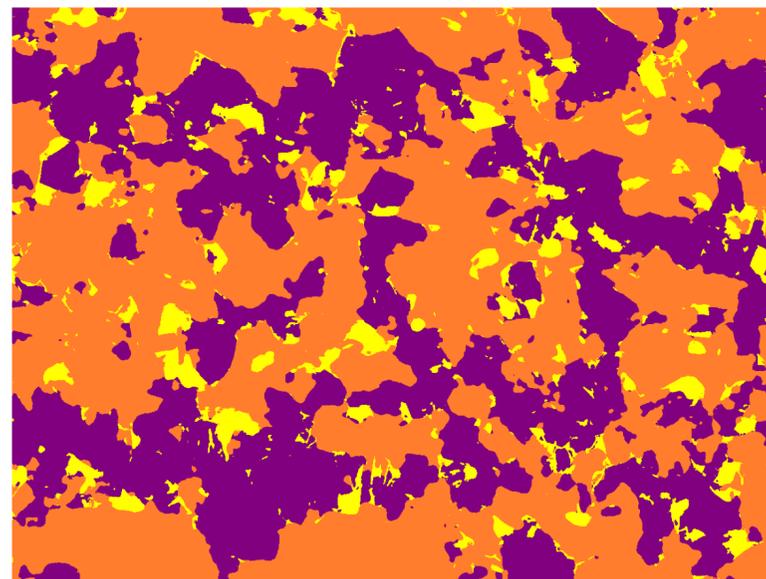
39.52

93.37

58.82

Accuracy - 70.8 (71.1)

Up



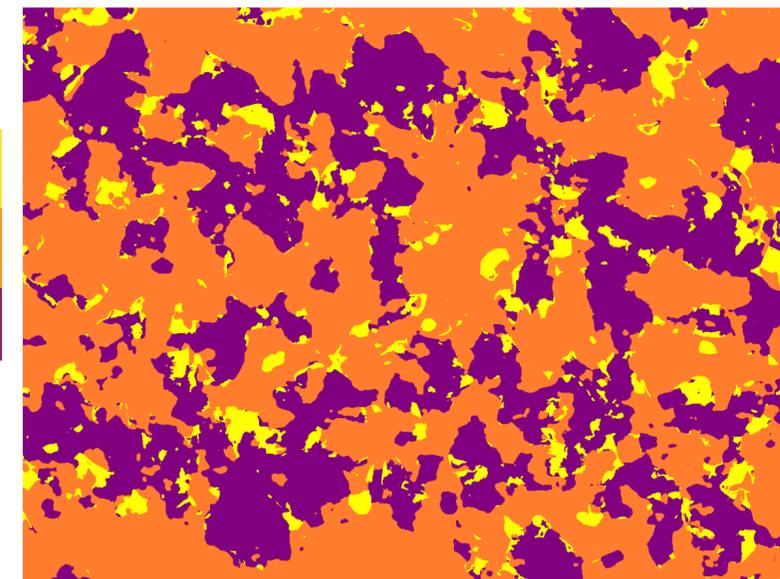
47.46

89.86

73.47

Accuracy - 76.7 (77.2)

DownUp



44.11

90.72

68.56

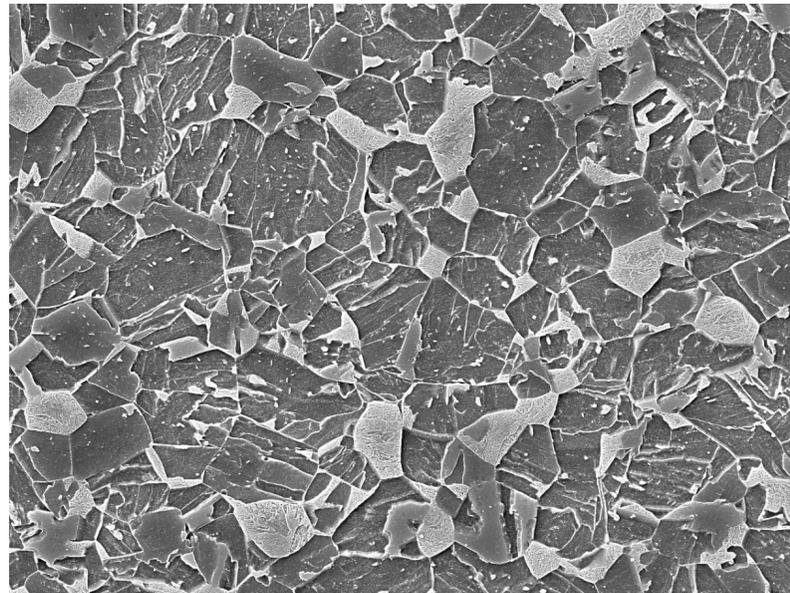
Accuracy - 74.5 (74.7)

Inference Images

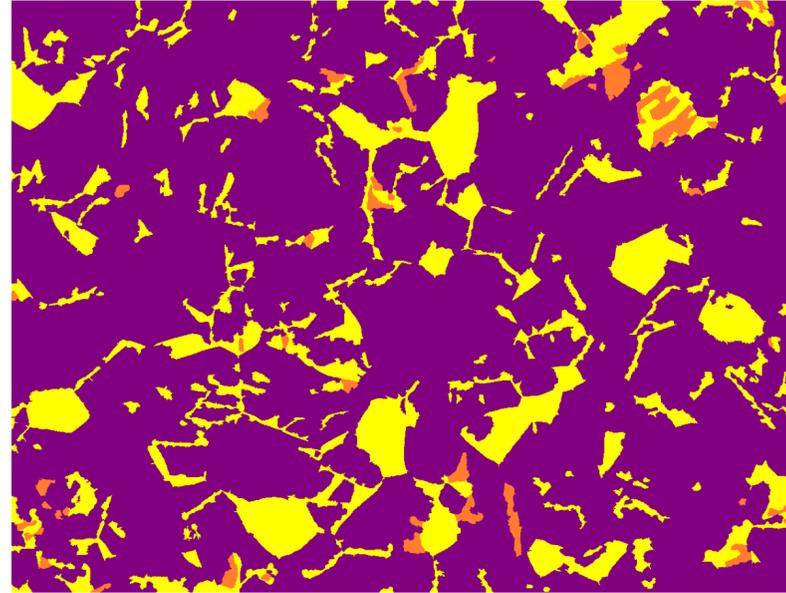
test2 D3 type

image 0.bmp

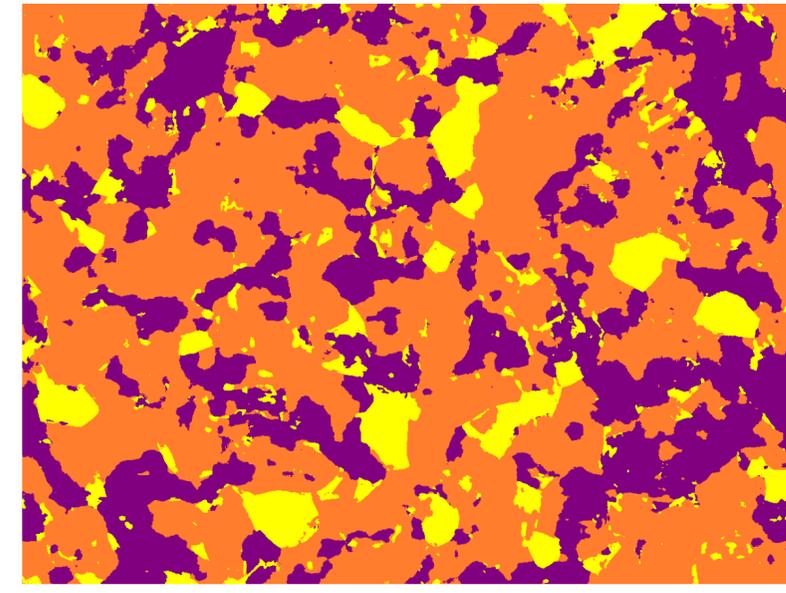
Original



Label



Prediction

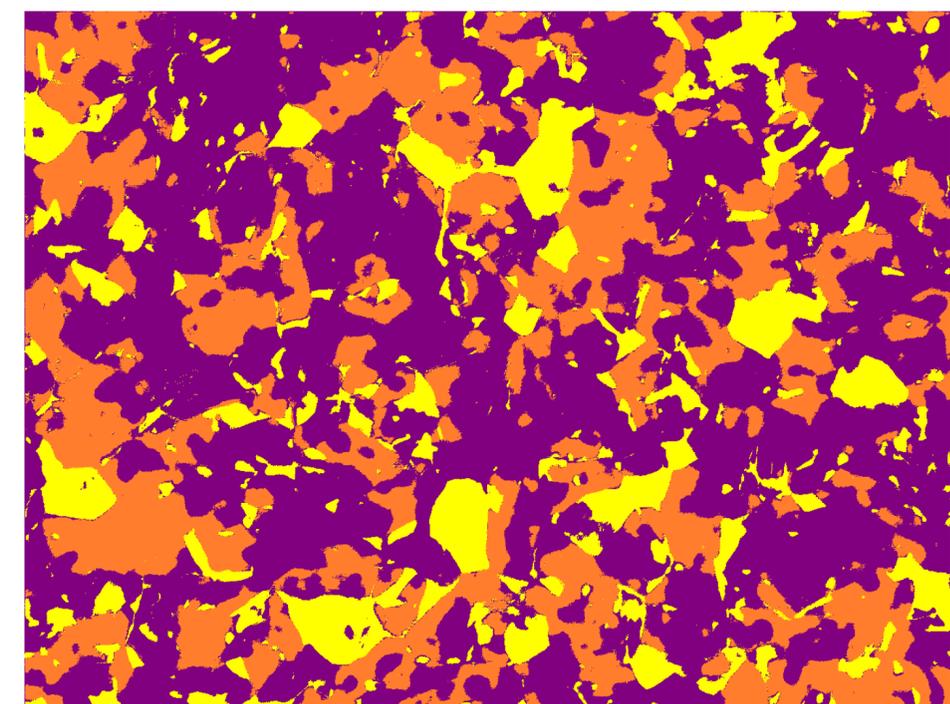


Siren None

60.69
67.79
33.98

Accuracy - 40.2

ReLU
None



73.98
32.14
63.51

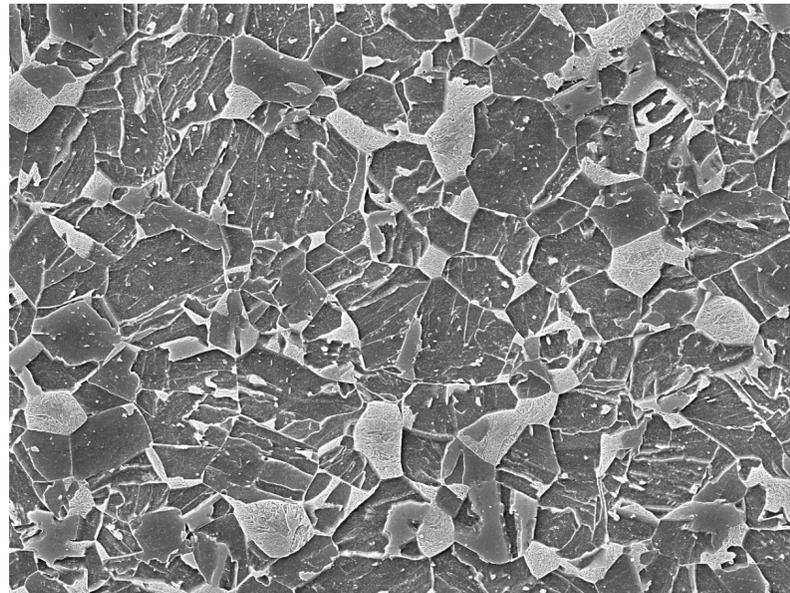
Accuracy - 64.75

Inference Images

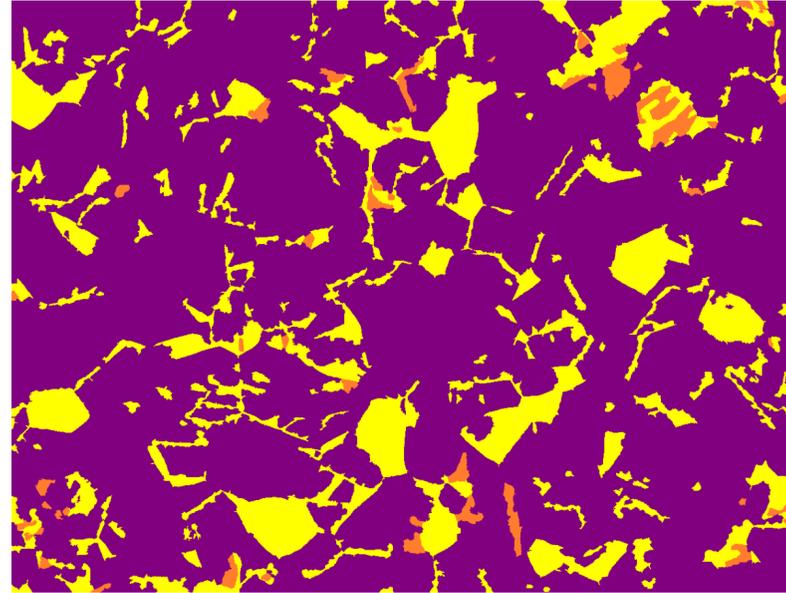
test2 D3 type

image 0.bmp

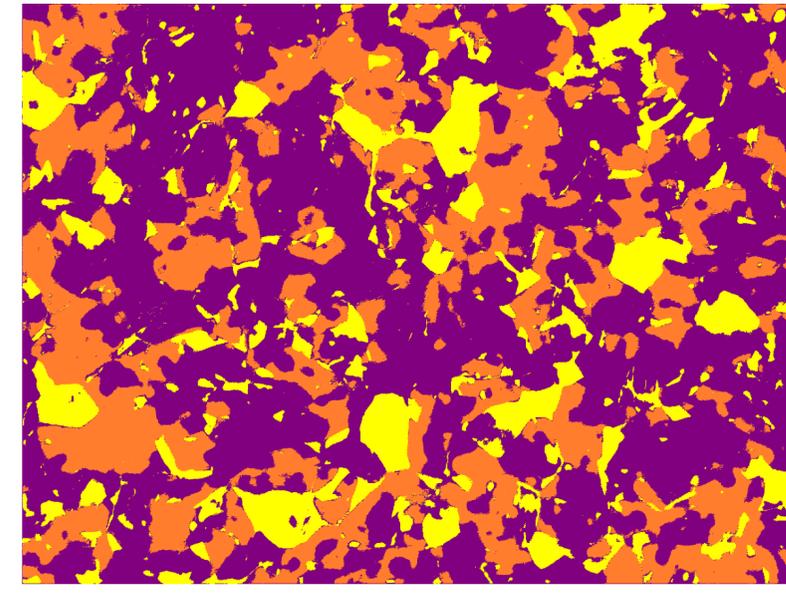
Original



Label



Prediction



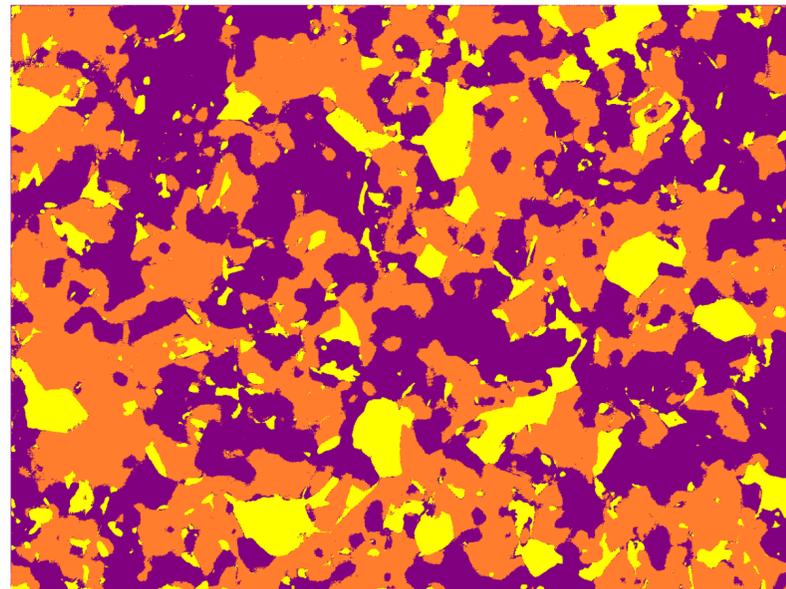
ReLU None

73.98
32.14
63.51

Accuracy - 64.75

Prediction

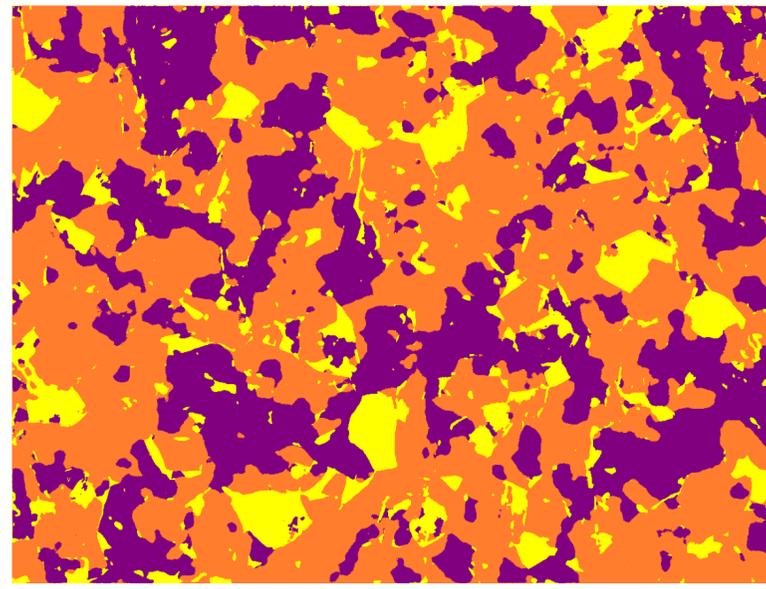
Down



68.16
56.58
49.1

Accuracy - 52.5 (51.3)

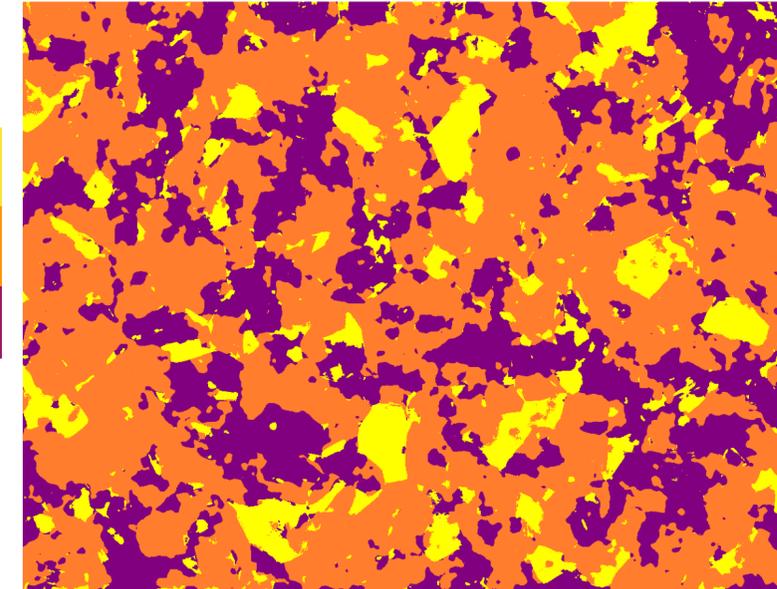
Up



64.73
67
40.3

Accuracy - 45.04 (42.1)

DownUp



62.47
75.92
38.02

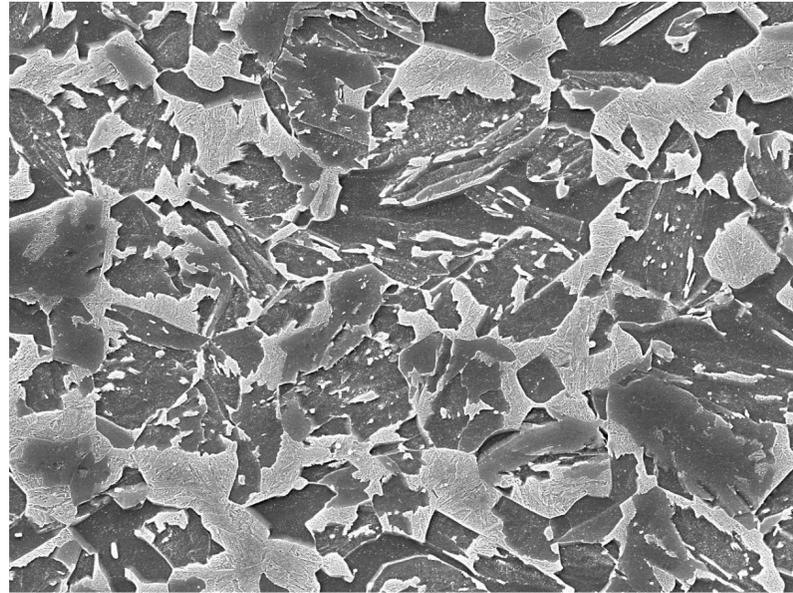
Accuracy - 40.24 (41.8)

Inference Images

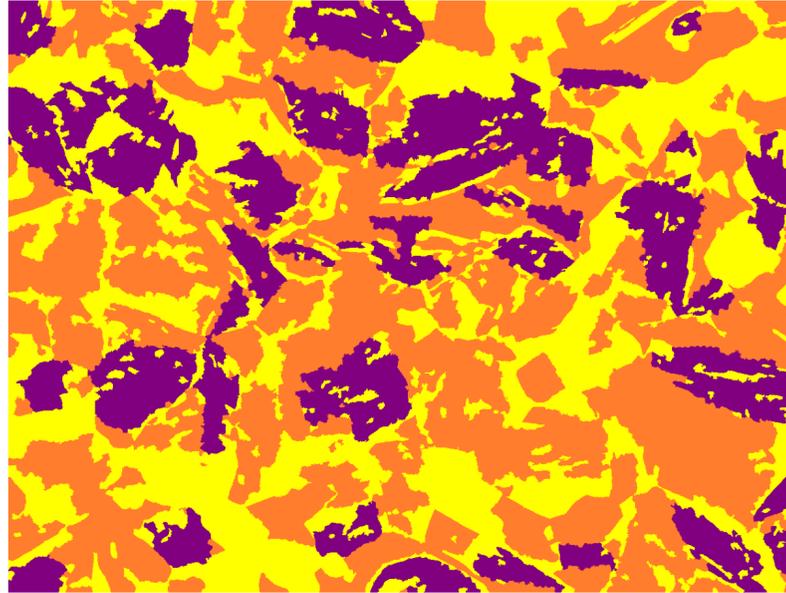
test3 H type

image 0.bmp

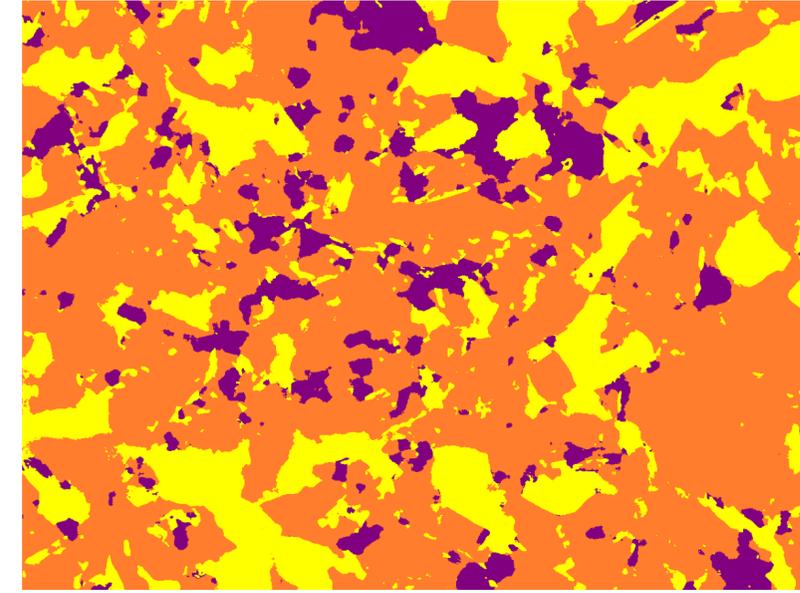
Original



Label



Prediction



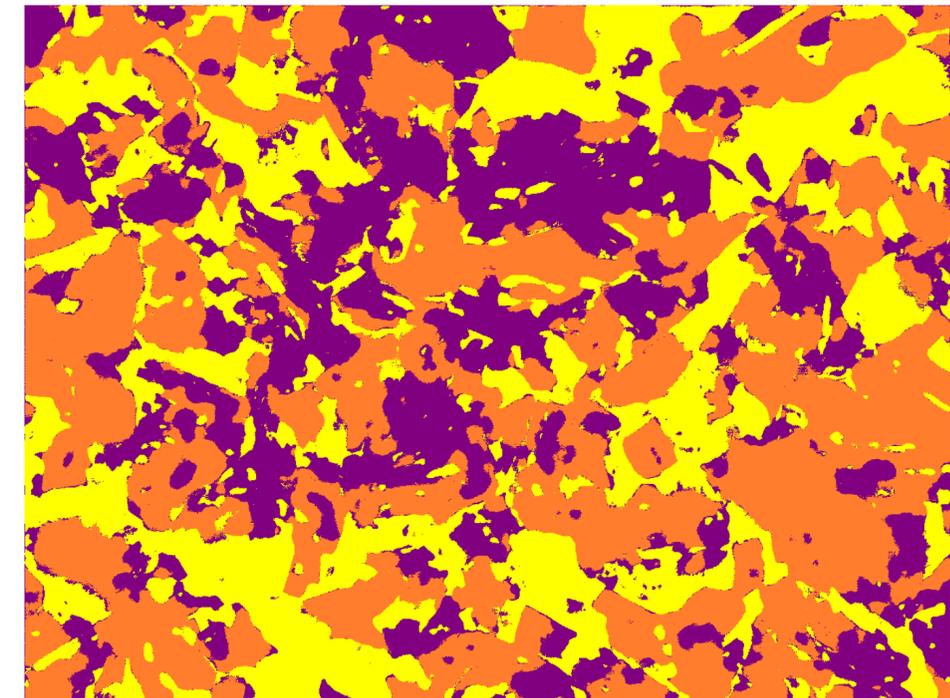
Siren None

82.15
79.38
33.54

Accuracy - 69.8

ReLU

None



81.51
73.96
62.44

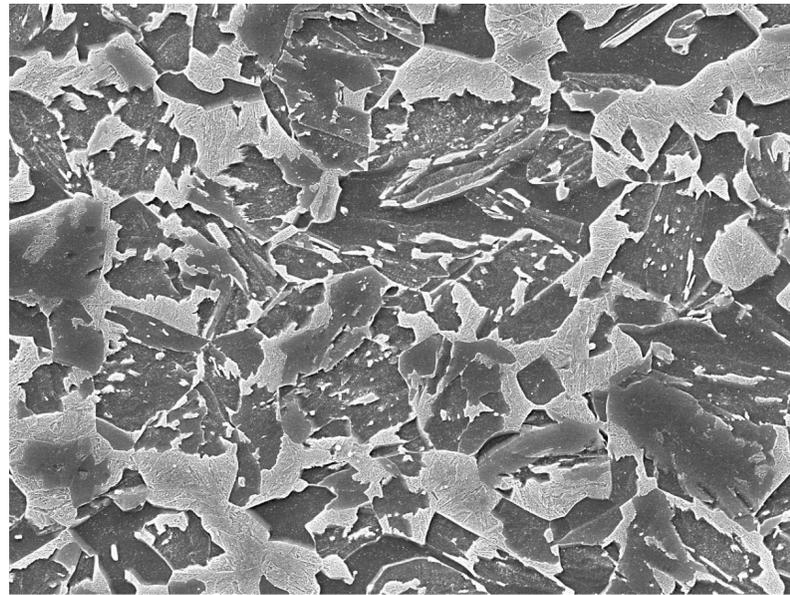
Accuracy - 73.89

Inference Images

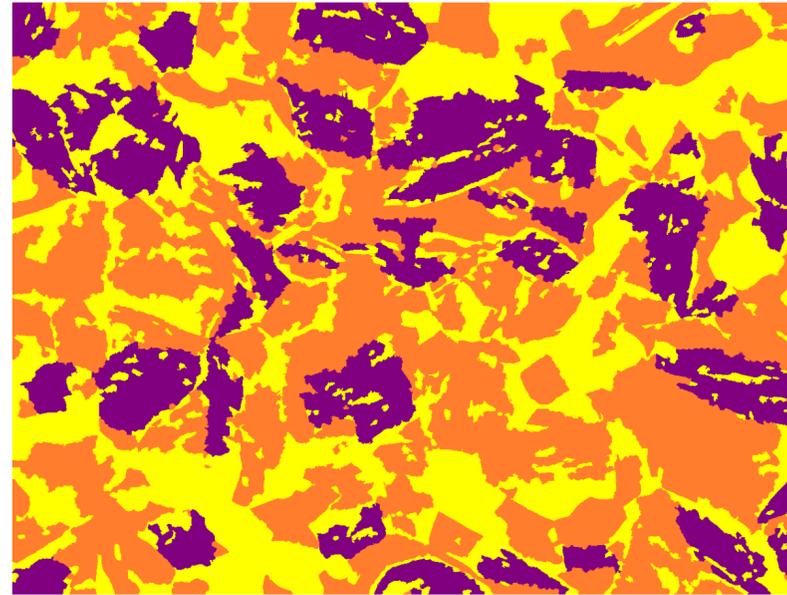
test3 H type

image 0.bmp

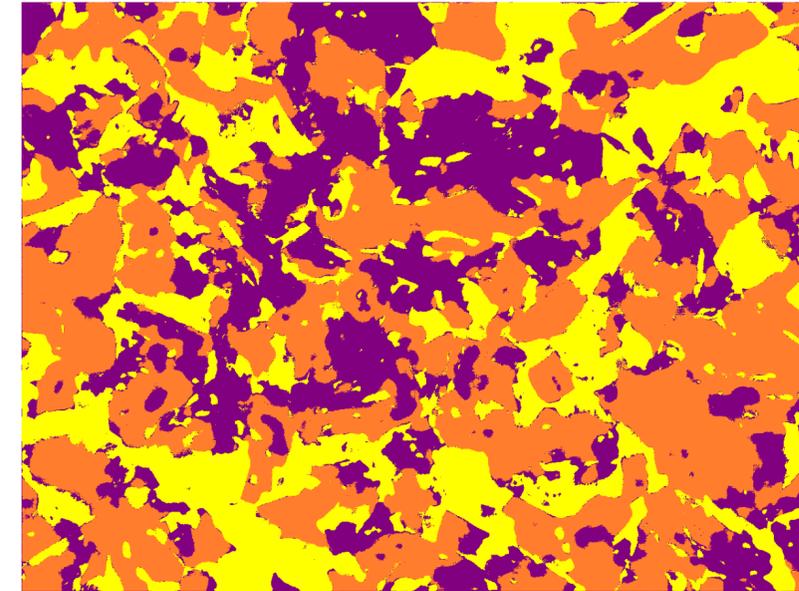
Original



Label



Prediction



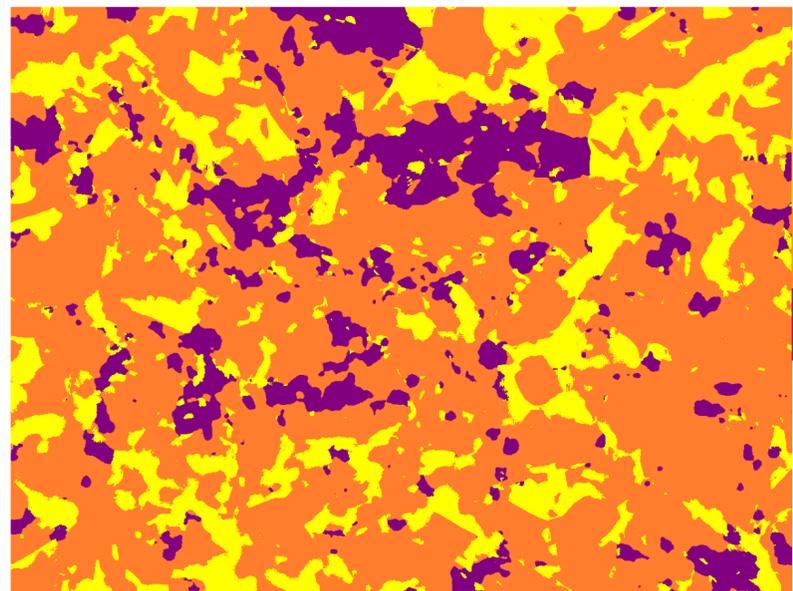
ReLU None

81.51
73.96
62.44

Accuracy - 73.89

Prediction

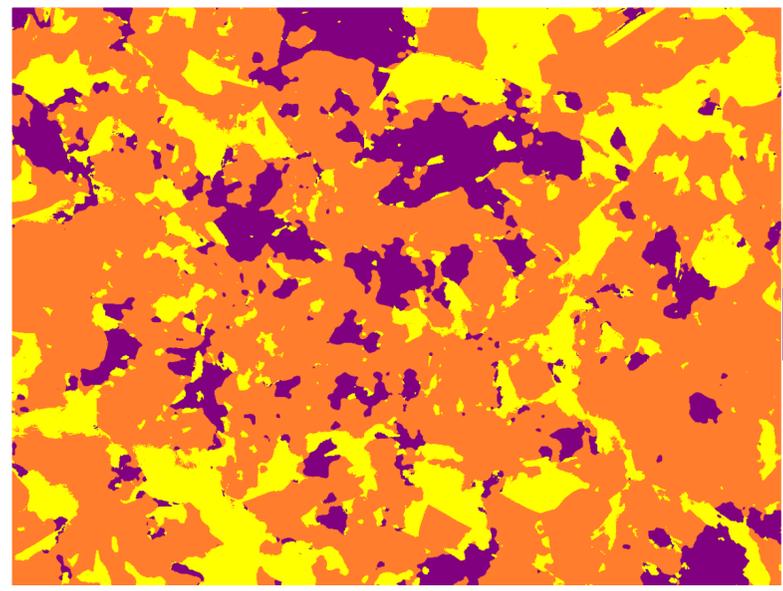
Down



61.95
90.87
33.89

Accuracy - 68.02 (69.6)

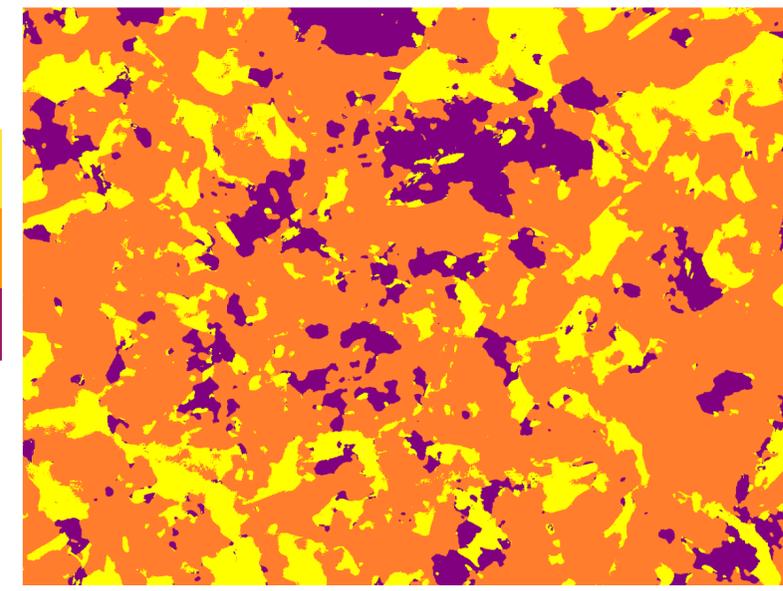
Up



65.77
89.5
35.02

Accuracy - 69.0 (70.5)

DownUp



60.87
90.34
31.09

Accuracy - 66.78 (68.5)

None

Siren Vs ReLU Activation Function

	Avg (10)	Avg (8)	(1)	(1)	(1)
	x3000	x5000	test1 A type	test2 D3 type	test3 H2 type
Siren	86.12 (85.3) 63.72 96.44 31.28	89.77 (89.18) 66.23 97.78 34.78	74.87 (75.05) 47.56 90.92 58.72	40.02 (42.61) 60.69 67.79 33.98	69.8 (70.89) 72.51 90.25 24.6
ReLU	83.97 (82.12) 60.91 91.41 55.1	90.01 (87.96) 74.33 94.19 62.19	77.41 (77.67) 49.97 81.79 82.27	64.75 (63.1) 73.98 32.14 63.51	73.89 (74.73) 81.51 73.96 62.44

Accuracy Percentage (with black bar)

Comparison with Jaccard Loss

None

	Avg (10)	Avg (8)	(1)	(1)	(1)
	x3000	x5000	test1 A type	test2 D3 type	test3 H2 type
Siren + Focal After 200 epochs	86.12 63.72 96.44 31.28	89.77 66.23 97.78 34.78	74.87 47.56 90.92 58.72	40.02 60.69 67.79 33.98	69.8 72.51 90.25 24.6
ReLU + Focal After 200 epochs	84.8 60.91 91.41 55.1	89.71 74.33 94.19 62.19	73.68 49.97 81.79 82.27	43.43 73.98 32.14 63.51	69.33 81.51 73.96 62.44
Siren+Jaccard After 200 epochs	83.92 70.21 83.12 57.19	89.43 79.3 82.35 50.74	72.87 49.98 89.08 59.62	56.08 77.16 38.84 52.16	70.78 86.39 71.72 45.61
ReLU + Jaccard After 200 epochs	84.11 68.11 93.77 45.33	89.29 70.87 96.57 41.73	74.78 51.04 92.11 65.45	68.32 79.64 24.41 66.89	73.32 78.52 88.11 37.62

Remarks [Updated]

Model With Siren-

- **Down BlurPooling - increased accuracy of yellow and purple regions**
- **Up BlurPooling - while it increased accuracy of orange labels it significantly decreased the accuracy of other labels**
- **Down and Up BlurPooling - Increased accuracy compared to Up blurpooling but it is insignificant when compared with down Blurpooling**

Model With ReLU-

- **Model with ReLU showed better performance than with Siren.**
- **Model had no improvements in addition of BlurPooling layers, rather there were only decrease in performance in most cases. Where as, Model with Siren activation function, had many improvements in addition of BlurPooling Layers, the model performed well especially in Down pooling.**

Model With Jaccard-

- **Model with Jaccard Loss - increased performance when compared with Focal Loss**
- **Model with Jaccard and ReLU showed better performance than Model with Jaccard and Siren.**

Conclusion

Removing Noise and Blur and controlling the augmentation parameters during augmentation increased model performance.

Usage of "Down" sampling method increases the performance in some cases compared to no sampling, Up sampling and both down and up sampling.

Using ReLU activation increases performance of the model compared to Siren activation function.

Using Jaccard loss instead on Focal Loss increased performance

Revised Schedule

Ad-hoc Training of Purple Regions with Jaccard

Apr 27

Accuracy of Images in PPT

Apr 27

Jaccard+Siren+Blur / Jaccard+ReLU+Blue

Apr 28

Training Model with 4-Class classification

Apr 29

Sliding Window detection for Purple Region

Multi-Parts Presence paper - Complete Draft (Except Reference)

Apr 30

Steel Segmentation with nnUNET